

# **CONTROL DATA® BE102**

## **MAGNETIC TAPE TRANSPORT**

**THEORY OF OPERATION  
DIAGRAMS  
WIRE LISTS**

**CONTROL DATA**  
CORPORATION

**CUSTOMER ENGINEERING MANUAL**

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this manual.

## FOREWORD

This manual has been prepared for customer engineers and other technical personnel directly involved with maintaining and repairing the CONTROL DATA® BE102 Magnetic Tape Transport. The applicable categories of information have been arranged in three separate books as shown below. Refer to the current Control Data Literature Catalog for the publication number and latest revision level for each book.

Section	Title
1	General Description
2	Operation
3	Installation and Checkout
6	Maintenance
4	Theory of Operation
5	Diagrams
9	Wire Lists
8	Parts Data

Information usually contained in Section 7 (Maintenance Aids) has been incorporated into other sections. There is no Section 10 (Equation Summary) for this equipment.

Additional information on the tape transport is found in the following manuals:

- Crating Manual, 608 Magnetic Tape Transport
- Control Data Power Supplies
- Site Preparation and Installation (for appropriate system)

Refer to the Control Data Literature Catalog for publication numbers.



## CONTENTS

<b>SECTION 4. THEORY OF OPERATION</b>			
Introduction	4-1	Write	5-15
Tape Drive Systems	4-1	Read Circuits	5-17
Vacuum Columns	4-1	Density	5-19
Reel Drive System	4-2	Card Placement	5-21
Capstan Drive System	4-5	Operator Panel	5-23
Pneumatic Systems	4-7	Tape Deck	5-25
Loop Box Blower	4-7	Cabling Chart	5-27
Rotary Pump System	4-7	Power Supply 1	5-29
Cabinet Cooling	4-8	Power Supply 2	5-31
Head Assembly	4-10	Power Supply 3	5-33
Power Supply	4-11	Power Panel and Pneumatic Package	5-35
		Power and Manual MC Sequence	5-36
		End of Tape Marker Detection	5-36
		Rewind Operation	5-37
		Load Operation Flow Chart	5-38
<b>SECTION 5. DIAGRAMS</b>			
Key to Logic	5-1	<b>SECTION 9. WIRE LISTS</b>	
Symbol Index	5-1	Description of Wire Lists	9-i
Block Diagram	5-3	Logic Chassis	9-1
Search Load Point and Fault	5-5	Main Harness Assembly	9-17
Load Point, End of Tape, Ready	5-7	Power Supply Harness	9-21
Motion	5-9	DC Panel Harness	9-27
Rewind and Unload	5-11		
Write Enable and Select	5-13		

## FIGURES

4-1 Tape Path	4-2	4-4 Rotary Pump Pneumatic System	4-8
4-2 Vacuum Column Sensors	4-4	4-5 Cooling Air System	4-9
4-3 Capstan Belt Drive System	4-5	4-6 Simplified Power Distribution	4-12

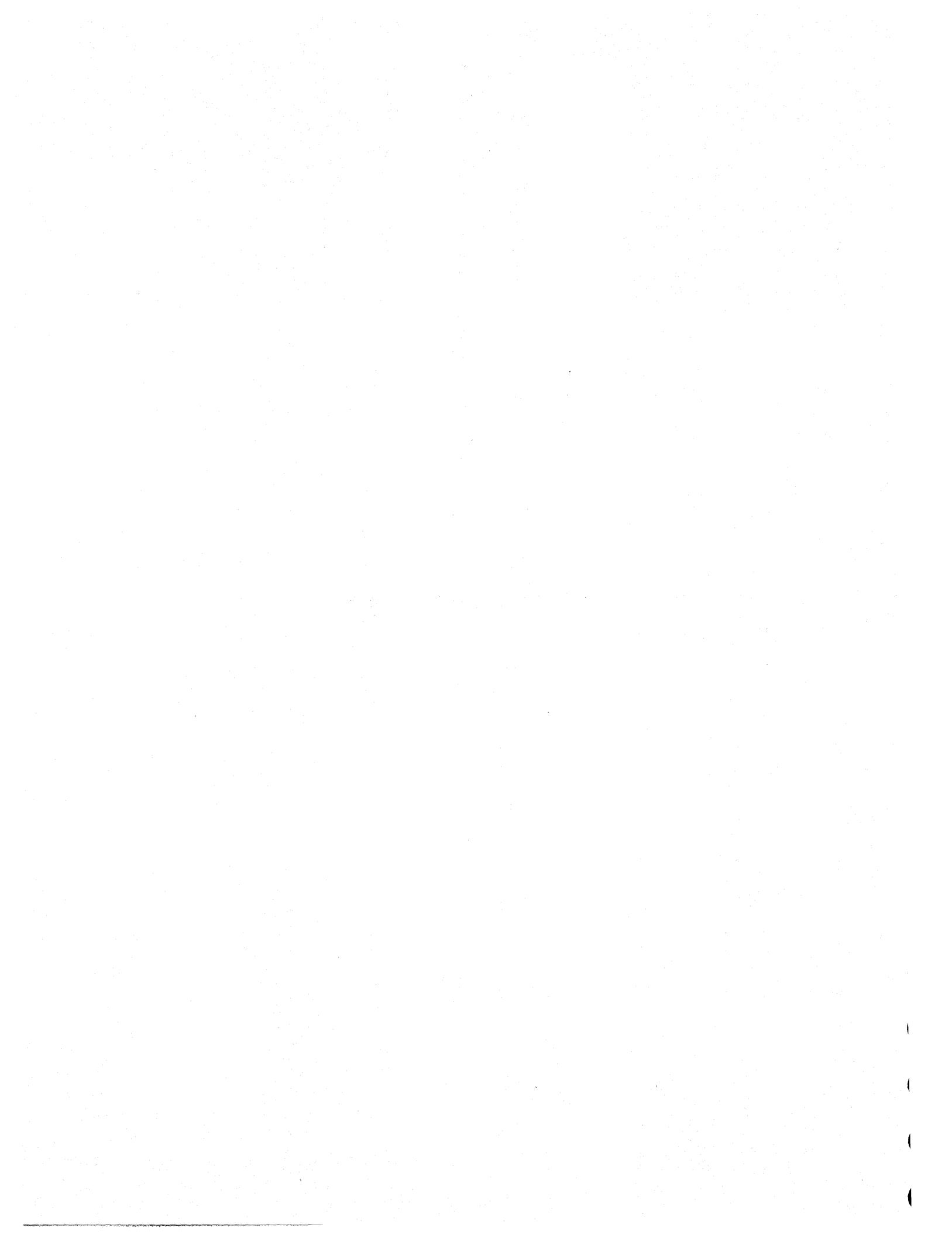
## TABLES

5-1 Communication Lines	5-2
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## **SECTION 4**

### **THEORY OF OPERATION**



## SECTION 4

### THEORY OF OPERATION

#### INTRODUCTION

The functional parts of the tape transport are the tape drive systems (vacuum columns, reel drive, and capstan drive), pneumatic systems (loop box and rotary pump), head assembly, cabinet cooling system, and power supply assembly.

#### TAPE DRIVE SYSTEMS

##### VACUUM COLUMNS

The vacuum columns (Figure 4-1) buffer tape and provide tape tension for maintaining tape-to-head contact and proper tape wind onto the reels. The tape loop is formed in the vacuum column by the application of vacuum under the tape and the presence of atmospheric pressure above the tape. The tape loops separate the heavy tape reels from the strip of tape directly under the head assembly. This arrangement buffers the heavy reels from the capstan drive system so that only the small mass of tape in the vacuum column need be moved. The small mass of tape is moved at a steady speed and is started or stopped rapidly. Tape is accelerated to high speed or decelerated to a complete stop within 3 milliseconds. During a forward operation, the forward capstan pulls tape from the reverse column and places it into the forward column. As tape is pulled from the reverse column, it is replaced by tape from the reverse reel above that column. As tape is placed into the forward column, slack in the tape loop is taken up by the forward reel above that column.

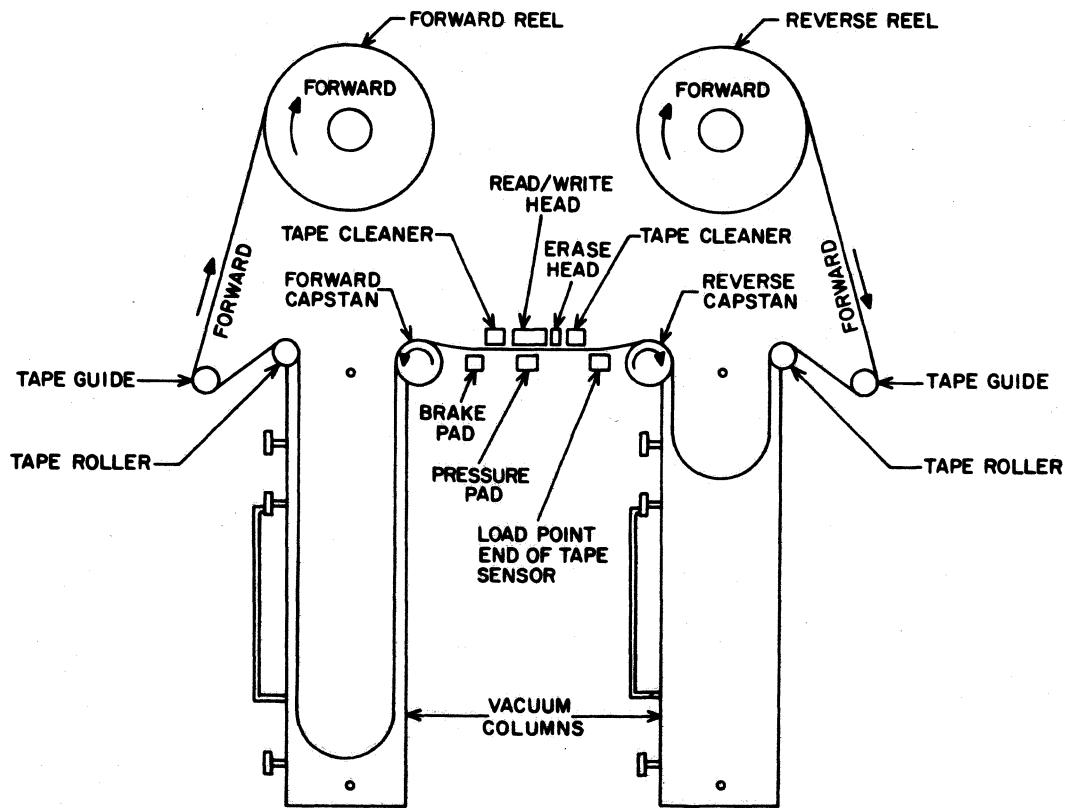


Figure 4-1. Tape Path

3N14

## REEL DRIVE SYSTEM

The reel drive system removes or replaces tape in the vacuum columns as the tape is moved past the read/write heads by the capstan drive system. Identical Forward and Reverse Reel Servo circuits control the amount of tape in the vacuum columns. Each servo circuit contains a 115-vdc reel motor, reel motor brake, reel drive circuit board in the power supply, and three vacuum/pressure sensors in each vacuum column.

The reel motor is mounted on the rear of the tape deck. The reel hub on the front of the tape deck is attached to the front shaft of the reel motor. The armature of the reel motor brake is attached to the rear shaft of the reel motor and rotates with the shaft. The reel motor brake coil is fixed to the reel motor housing. To stop the reel motor, current is passed through the brake coil (motor current is off). The current through the brake coil produces a magnetic flux which attracts the brake armature to the brake

coil face. The stationary brake face contains a friction material that contacts the rotating brake armature to stop the motor shaft.

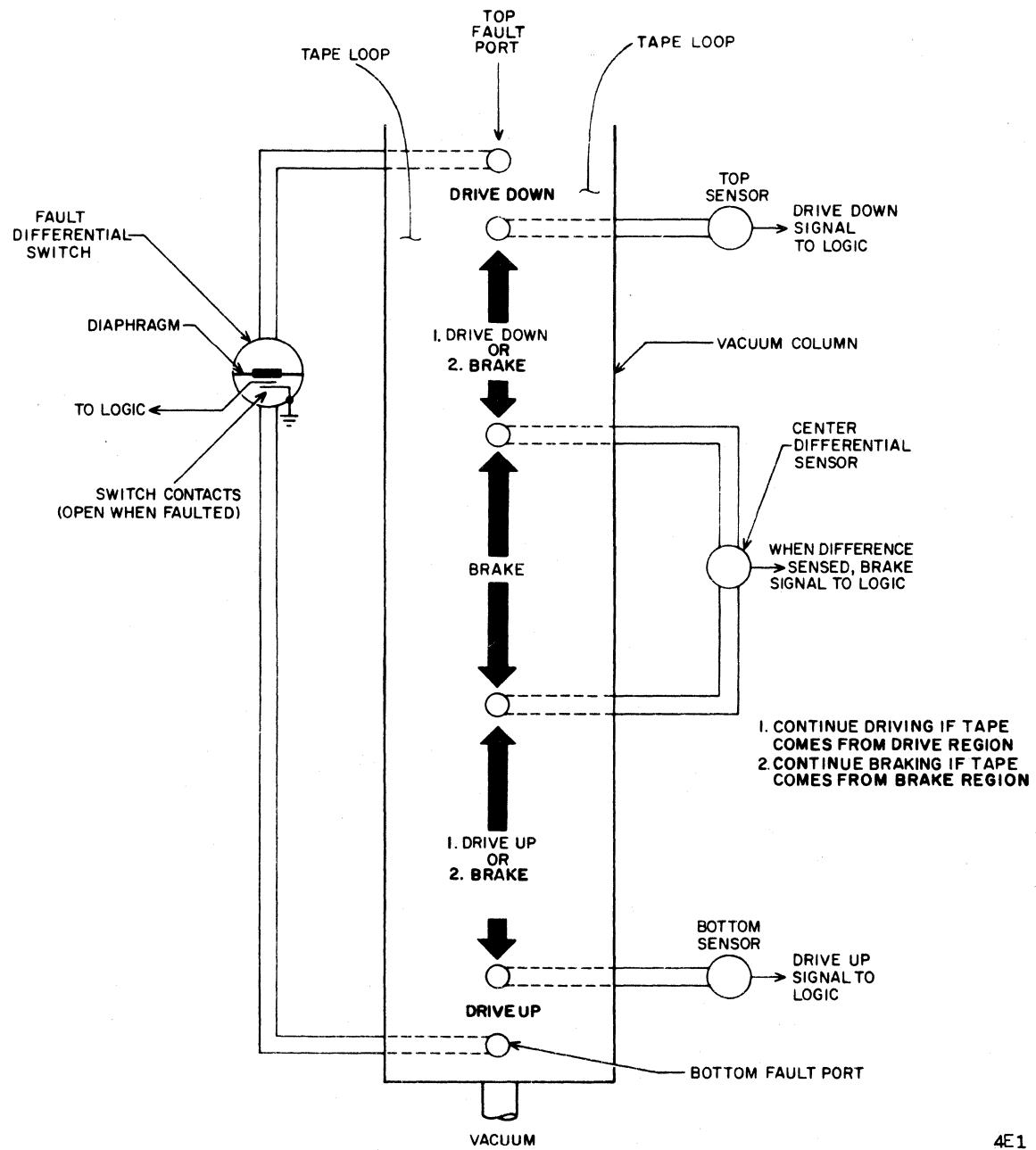
Tape position in the vacuum columns is monitored by differential pneumatic sensors (Figure 4-2). The outputs of the sensors control the reel drive motors to correctly position tape in the columns. Both columns function identically.

The sensor switch contacts are closed when there is a difference in pressure between the two ports connected to each switch. The first switch to be activated during a Load Tape operation is the Fault Differential switch. Before the tape loop is drawn past the top fault port, the vacuum sensed by the top and bottom ports is equal. This is a faulted condition which must be bypassed by the logic during the tape loading operation. As soon as the tape goes below the top fault port, this port again senses atmospheric pressure. There is now a pressure differential between the top and bottom hemispheres of the switch: pressure at the top, vacuum at the bottom. The pressure difference causes the diaphragm inside the switch to be pulled down, closing the switch contacts. The ground signal returned to the logic then indicates a Not Fault condition.

If tape moves below the bottom fault port or above the top fault port in either vacuum column, the pressure differential is destroyed. The diaphragm returns to the neutral position and opens the switch contacts. This is a Fault condition and results in the reel motors being de-energized.

The other sensors in the vacuum column detect the position of the tape loop. Their outputs are used to correctly position the tape in the columns. The servo circuit causes the reel motor to pull tape out of the column, dump it into the column, or brake according to signals supplied by the sensors. The servo drive reaction caused by various loop positions is shown in Figure 4-2.

During a Forward Tape Motion operation, the capstans are continuously pulling tape out of the reverse column and dumping it into the forward column. The reel drive servos keep the tape correctly positioned. During a high-speed rewind, however, the tape loops are positioned by interaction between the Capstan Drive circuit and the Reel Drive circuit. The reel motor brakes are disabled. The capstan drive system controls the rate that tape is dumped into the reverse column. As long as tape is above the bottom reverse sensor, the Capstan Drive circuit applies vacuum to the capstan to



4E1

Figure 4-2. Vacuum Column Sensors

drive tape into the reverse column. At the same time, the reel motor is off. As soon as tape goes below the bottom reverse sensor, vacuum is turned off and the reel motor is turned on to pull tape out of the column. Therefore, the interaction of the Capstan Drive circuit and Reel Drive circuit results in an alternate series of pulsations about the sensor: tape drive to push the tape below the sensor, reel drive to pull it above the sensor. The same type of positioning simultaneously takes place about the upper forward sensor.

#### CAPSTAN DRIVE SYSTEM

The capstan drive system contains two capstans, two commutators, and a tape brake mounted behind the guide plate on the front of the tape deck. Also included in this system are two capstan valves, a brake valve, and a capstan belt drive system mounted on the rear of the tape deck. The capstan belt drive system is shown in Figure 4-3.

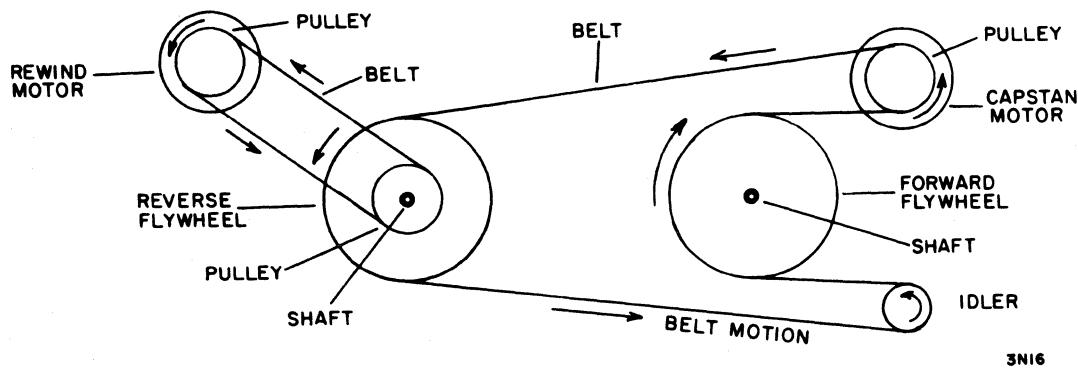


Figure 4-3. Capstan Belt Drive System

The capstan motor is used for normal forward and reverse operation. The rewind motor is used for high-speed reverse operation. The capstans are connected to the flywheel shafts and rotate in opposite directions due to the belt arrangement shown in Figure 4-3. The reverse capstan wheel rotates clockwise; the forward capstan rotates counterclockwise.

During normal operation, a clutch bearing in the reverse capstan flywheel grips the capstan shaft and the flywheel rotates the capstan. During high-speed rewind, the

higher speed of the rewind motor belt causes the reverse flywheel clutch bearing to slip so that only the pulley drives the reverse capstan.

Even though the capstan motor runs during a Rewind operation, it has no effect in rotating the reverse capstan. Fast acceleration and recovery are possible during rewind because the rewind motor does not have to rotate the heavy flywheel.

Pressure and vacuum to the capstans and brake are supplied by the manifold and controlled by pneumatic valve assemblies mounted on the rear of the tape deck. Only the vacuum line from the manifold is connected to the brake valve.

Each capstan valve assembly contains a permanent magnet, a valve nozzle, and a voice coil. The direction of current through the voice coil controls whether pressure or vacuum is gated to the capstan. With current flow in one direction, the magnetic poles of the permanent magnet and the voice coil repel the voice coil outward; the voice coil is attracted inward with current flow in the opposite direction.

The capstan wheels are hollow and fluted with a hole drilled in each groove. This permits either pressure or vacuum to be applied to the tape to repel or attract it against the capstan. In the center of each of the capstan wheels is the commutator block. The commutator block receives high vacuum or pressure from the rotary pump pneumatic system via the manifold and the capstan valves. A slot in the block routes the vacuum or pressure to the outside one-quarter of the capstan wheel. The flow of vacuum or pressure to the commutator block is controlled by the capstan valves. The capstan valves are controlled by commands from the Capstan Drive Logic circuits.

To drive tape, one of the capstans receives vacuum, drawing tape to it, while the other capstan receives air pressure to float the tape over it. To move tape forward, the forward capstan receives vacuum and tape is pulled across the heads. Reverse tape motion requires that the reverse capstan receive vacuum while the forward capstan receives pressure.

During a normal forward or reverse operation, the pneumatic brake port has no vacuum applied to it. When a motion command is terminated, the brake valve is energized and the brake port receives high vacuum. At the same time, pressure is valved to both capstan wheels. The tape is drawn to the brake port and floated over the capstan wheels. Tape motion is quickly and smoothly stopped.

## PNEUMATIC SYSTEMS

The transport contains two physically and functionally separate pneumatic subsystems: the loop box blower system and the rotary pump system. The loop box blower provides the high volume of low vacuum necessary for the vacuum columns (loop boxes) and the tape scrapers. The rotary pump system provides the relatively low volume of high pressure and vacuum necessary to operate the tape brake and capstans.

### LOOP BOX BLOWER

The loop box blower system consists of a blower, plenum chamber and connection hose, and the loop box vacuum columns. The blower draws air out of the vacuum columns. A vacuum gage mounted on the plenum chamber indicates the vacuum present in the system at any time.

### ROTARY PUMP SYSTEM

The rotary pump system (Figure 4-4) consists of a rotary carbon vane pressure/vacuum pump and pump-drive motor, a pressure cooling coil, associated filters, gages, and relief valves, and the manifold.

The rotary carbon vane pump consists of two separate pump assemblies within a common exterior housing. The common axis shaft is belt-coupled to a drive motor which serves both units. The central rotor is bearing mounted and located off-center toward the top of the housing. Four carbon vanes ride freely in slots in the cylindrical rotor. When the rotor turns, centrifugal force causes the vanes to move out and follow the inner surface of the housing.

The dual pump forms two independent pneumatic circuits: one pressure, the other vacuum. The pressure pump draws atmospheric air through an intake muffler which limits operating sound and filters all dust and foreign particles from the incoming air. The pressurized air is passed to the cooling coil which absorbs any heat generated as a result of high compression. After cooling, the air is routed to the pressure chamber of the manifold. The manifold serves as a reservoir to eliminate pulsation that might

appear in the system. A second filtering process also takes place in the manifold. Pressure and vacuum in the manifold may be observed by gages and regulated by the manifold relief valves.

The vacuum circuit functions in a similar manner except that high vacuum is pulled on the circuit and pump exhaust is through an exhaust muffler. The vacuum circuit does not need a cooling coil.

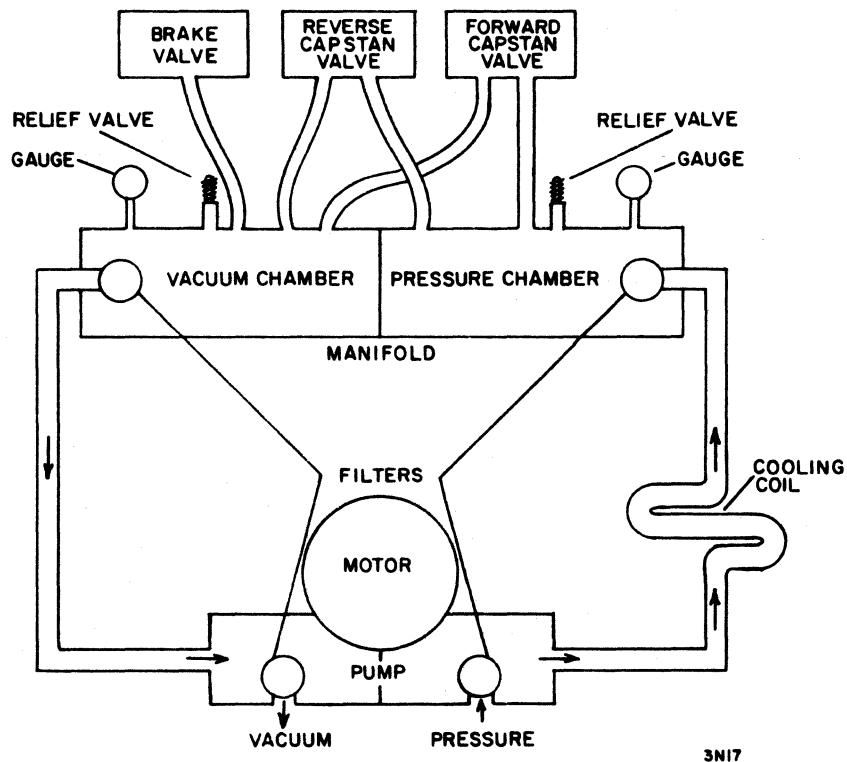


Figure 4-4. Rotary Pump Pneumatic System

#### CABINET COOLING SYSTEM

The cabinet cooling system (Figure 4-5) has three functions. First, it provides cooling air (directly through tubing, or by general circulation) to aid in transport heat dissipation. Second, it provides a slight internal pressure inside the transport cabinet to prevent contaminants from entering the transport. And third, it pressurizes the tape

deck to prevent contaminants from being deposited on the tape and to aid in a Load Tape operation.

The cooling motor and blower assembly is mounted at the bottom of the transport cabinet as part of the pneumatic package assembly. Cooling air is drawn through a filter in the bottom of the cabinet. The filter is removable for replacement or cleaning. The assembly should require no other maintenance. A circuit breaker on the power supply front panel prevents motor overloads. When the circuit breaker is on and power is applied to the transport, the cooling motor will be on.

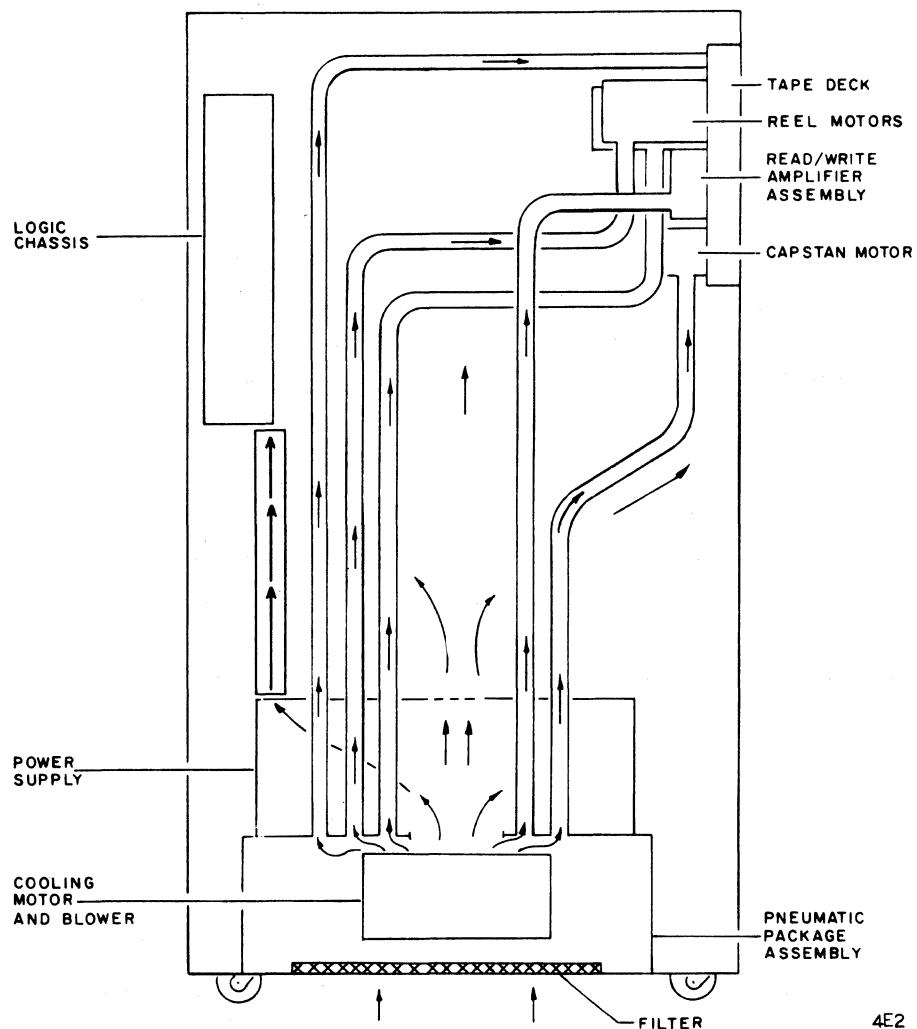


Figure 4-5. Cooling Air System

## HEAD ASSEMBLY

The head assembly consists of a read/write head, erase head, and two tape cleaners. Associated with the head assembly are the preamp cards and write driver cards located in a chassis behind the tape deck and the cables which carry the signals between the preamplifiers and the logic chassis.

The head assembly contains seven write heads and seven read heads mounted side by side in such a way that tape passes first under the write heads and then under the read heads. This allows any errors in each line of recorded data to be immediately detected by the read heads. The width of each write head is slightly wider than the corresponding read head for that track. This ensures that the read head will be within the track written by the write head.

Each read or write head consists of an individual wire-wound core. As current flows through the windings in a write head, a magnetic field is induced across the write gap at the bottom of the head. As tape passes under the write head, the magnetic particles on the tape are aligned by the lines of flux across the write gap. When current flow through the coil windings reverses, the magnetic particles on the tape are realigned in the opposite direction.

As the tape passes under the read head, the direction in which the magnetic particles on the tape are aligned is sensed by the read head. This signal is amplified by the preamplifiers, then transmitted to the logic chassis for processing.

The erase head has a steady dc current through it during a Write operation. This aligns all particles on the tape in the same direction before the tape passes under the write head. Therefore, all information is erased from the tape before new information is written. During a Read operation, the erase head is turned off so prerecorded information is not lost.

The tape cleaner contacts the tape and removes all foreign particles from the tape before recording. The scraper blades dislodge any foreign material on the tape. The particles are then removed from the head area by vacuum.

The read/write surfaces are deflexed 5 degrees below the level of the top of the capstans. This holds the tape firmly against the recording surfaces of the head. The shield block assembly shields the read heads from the write heads.

## POWER SUPPLY

The power supply operates from a 208-volt, 3-phase, 60-hertz, wye-connected power source. The power supply circuits are protected by circuit breakers that are accessible on the front panel of the power supply. Power is distributed within the power supply and to tape transport components by means of relay switching action. The following descriptions apply when the circuit breakers are turned on.

When the POWER switch on the operator control panel is pressed, a ground path is provided for the rectified output of transformer T3, and relay K2 is energized. Operating power is then routed through closed contacts of relay K2 to the cooling motor. The cooling blower immediately circulates cooling air throughout the tape transport. Power is also routed through the closed contacts of relay K2 to the dc power panel. Resistor R3 limits power surges during initial operation. The dc power supply outputs of +20/-20 are routed within the power supply and to tape transport components as shown in Figure 4-6. Relay K30 is immediately energized by +20 vdc from the dc power panel and ground through a closed contact of relay K2. When the POWER switch is released, relay K2 is held energized by ground through a closed contact of relay K30. Another closed contact of relay K30 allows resistor R3 to be bypassed so that full power can be applied to the dc power panel. Capacitor C30 holds ground on the line for approximately 2 seconds after relay K2 energizes to allow a Master Clear of the logic circuits. When the POWER switch on the operator control panel is pressed, ground is removed from relays K2 and K30 and power is dropped. The POWER switch has one section of momentary contacts that are closed only when the switch is held depressed and one section of alternate contacts that hold power on.

Pressing the LOAD switch on the operator panel causes Load relay K1 to be energized by -20 vdc through a transistor. Operating power is routed through TRX61, TRX62, and TRX63 to the rotary pump motor, capstan motor, loop box vacuum motor, hour meter, and the SCR circuits in the reel drive boards.

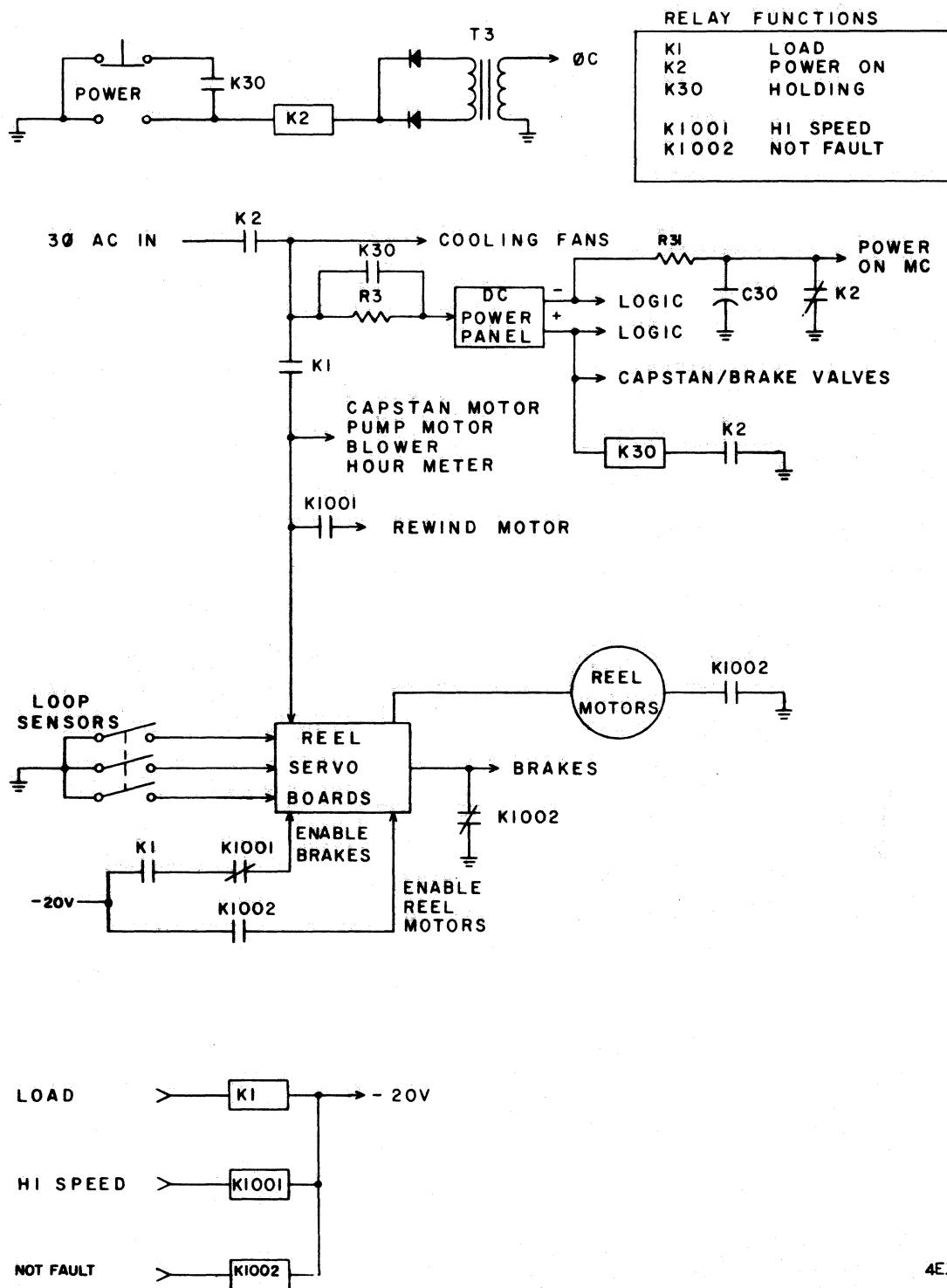


Figure 4-6. Simplified Power Distribution

Not Fault relay K1002 is energized as tape is loaded. This permits -20 vdc power to enable the reel motors and brakes to complete the loading process. At the same time, the loop box sensors are also activated so the reel motors can position the tape in the vacuum columns. The dc input and ground inputs from the loop box sensors control either of two relays in the reel servo boards. Depending upon which relay is energized, a particular SCR signal is routed through the closed contacts of the relay to the reel motor. One SCR signal causes the reel motor to turn clockwise, the other, which is of opposite polarity, drives the motor counterclockwise. If the center loop box sensor senses that tape is correctly positioned in the vacuum columns, its closing disables the reel motors by removing the dc power from the reel servo board relays. This sensor also turns on a transistor in the board which applies the reel brakes.

If a fault condition occurs, ground is removed from relay K1002 and the relay de-energizes. The opened contacts of K1002 remove -20 vdc from the reel servo board relays to disable the motors. At the same time, another set of K1002 contacts closes to ground the reel brakes inputs to turn on the brakes.

When the REWIND switch on the operator control panel is pressed, Hi Speed relay K1001 sets. An open contact of the relay removes the brake voltage from the reel servo boards to disable the brakes. Another set of K1001 contacts close, applying ac power to the rewind motor.



## **SECTION 5**

### **DIAGRAMS**



Logic diagrams represent a symbolic approach to electronic schematics. By using symbols to represent building block circuits, the diagram becomes easy to read if the reader understands the function of the symbols. In Control Data Corporation logic, two signals, a logical 0 ("0") and logical 1 ("1"), are the possible input or output conditions of a circuit. A circuit with an output of "1" is "up" and a circuit with an output of "0" is "down". Detailed descriptions of logic symbols and their associated building block circuit cards are contained in the appropriate printed circuit manual (1604 and 3600 Card Types). Refer to the Literature Distribution Center Catalog for the publication number and latest revision level.

#### STANDARD LOGIC SYMBOLS

Standard logic diagram symbols for Control Data equipment using 1604- or 3600-type cards are inverters, flip-flops, control delays, capacitive delays, inductive delays, and line drivers and receivers.

#### Inverters

An inverter is a logic element which provides an output that is an inversion of its input. When more than one input is provided to an inverter, "1's" take precedence over "0's" and drive the output of the inverter to "0". Because any "1" input of several inputs drives the output to a "0", an inverter may be considered an inverting OR (NOR) gate when more than one input is present.

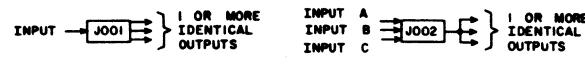


Figure 1. Inverter Symbols

Acceptable conventions for showing multiple OR inputs are given in Figure 2.

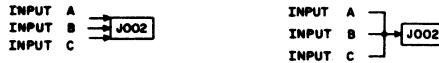


Figure 2. OR Circuit Conventions

An AND gate requires that all its inputs be "1's" in order that its output be a "1". If one or more of the inputs to an AND gate are "0", the output is a "0". Figure 3 illustrates conventions for showing AND gates feeding an inverter.



Figure 3. AND Circuit Conventions

Figure 4 illustrates a combination AND/OR input.

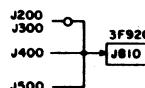


Figure 4. AND/OR Circuit Convention

## KEY TO LOGIC SYMBOLS

### (STANDARD 1604 OR 3600 CARD TYPES)

#### Flip-Flops (FF)

The flip-flop (FF) is a storage device with two stable states - designated as Set and Clear - and is composed of two or more inverters. The logic symbols (Figure 5) are formed by the combination of inverter symbols. By convention, Set inputs and outputs are shown in the upper part of the symbol and Clear inputs and outputs are shown in the lower part of the symbol.

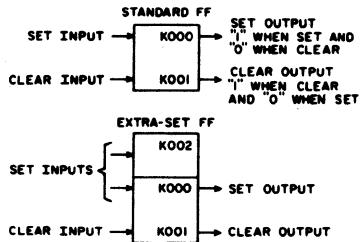


Figure 5. Flip-Flop Symbols

Figure 6 illustrates the interconnection of inverter symbols to form a flip-flop symbol. The term numbers assigned to each flip-flop are the term numbers of the internal inverters as seen by comparing the terms in Figure 5 with those in Figure 6. Notice that the Set output is the output of inverter K001, and the Clear output is the output of inverters K000 and K002.

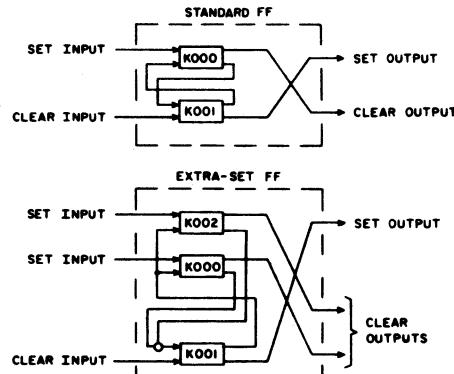


Figure 6. Internal Inverter Connections for a Flip-Flop

#### Control Delay

A control delay is a timing device consisting of an H term which receives the input and one or more V, Y, or N terms to provide the outputs. The H term is essentially a flip-flop with controlled feedback and occupies an entire printed circuit card. The output term(s) are inverter(s) located elsewhere on the logic chassis. The "1" outputs from a control delay are clocked pulses which are delayed one phase time from the "1" inputs. Clock inputs are not shown on the logic diagrams for any H, V, Y, or N terms; these terms, which control the start and duration of the delayed output pulses, may be found in the Equation Summary. Figure 7 illustrates two representative forms of the control delay symbol, with possible inputs and outputs labelled. Figure 8 shows the electrical connections for the two forms.

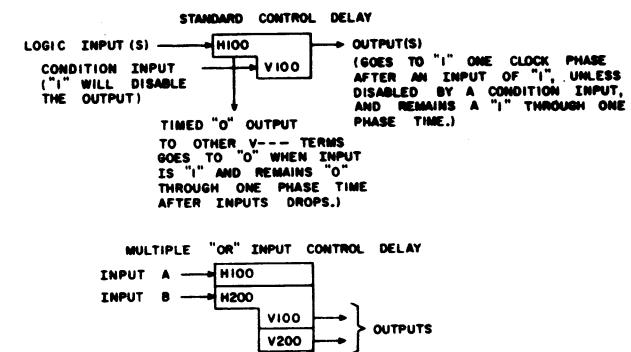


Figure 7. Control Delay Symbols

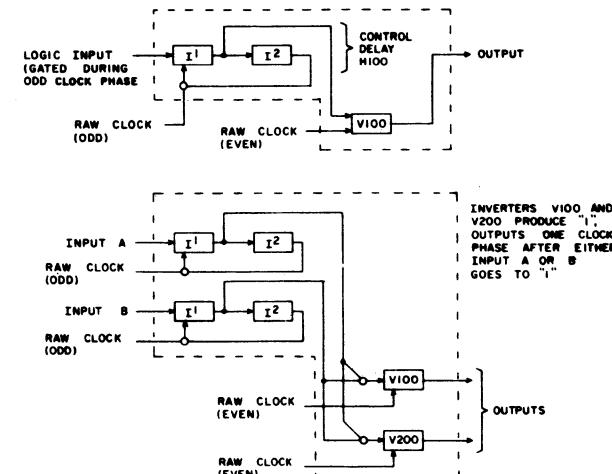


Figure 8. Electrical Connections for Control Delay

**U**  
**I**  
**T**  
**I.**  
Control delays may have multiple inputs and/or multiple outputs. When a control delay has multiple output terms (i.e., more than one V, Y, or N term), each output term may have a separate conditioning input.

#### Capacitive Delays

A capacitive delay is used to delay the "1" input to a logic element. ("0" inputs are not affected by the delay.) Capacitive delays may be active or passive, depending upon whether or not transistors are used as part of the delaying circuit. Delay periods are checked by using a dual-trace scope connected to the input and output of the delay producing  $\times 10^6$  sec. The actual connection points for the scope and probes vary for different cards and should be determined by referring to the Printed Circuit Manual.

Active delays may be recognized by the circuit letter always present as part of the card location. Pin numbers are also shown when external wiring is needed to connect the proper capacitance. In Figure 9, the pluggable delay uses this wiring to connect to capacitors on the same card. In the third example, this wiring connects to capacitors located on two separate capacitor cards.

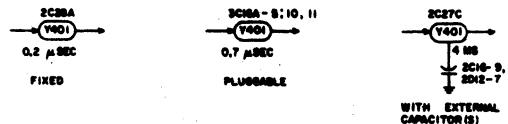


Figure 9. Active Capacitive Delays

All passive capacitive delays (Figure 10) are formed by wiring grounded capacitors, located on one or more capacitor cards, as an AND input to the affected logic element. For this reason, all passive delays show pin numbers to provide this external wiring data.



Figure 10. Passive Capacitive Delays

Capacitive delays may be adjustable or nonadjustable, depending on the card type and/or the external wiring connections on the card. When it is necessary to adjust the delay period in order to obtain specified circuit operation (usually done by varying a potentiometer in the RC network), a diagonal arrow is added to the delay symbol as shown in Figure 11.



Figure 11. Adjustable Capacitive Delays

#### Inductive Delays

An inductive delay is used to delay either the "1" or "0" input to a logic element or as a tapped delay line for timing of operations. The symbol for this delay is an elongated oval with a double vertical line just within the input end of the oval. When used as a tapped delay line, the inductive delay is terminated in its characteristic impedance. Inductive delays are identified

in the same manner as capacitive delays (except for the vertical lines) unless they are used as delay lines. On multi-section cards where no identifying circuit letters are present, pin numbers are shown adjacent to the input and output arrows. Figure 12 shows both kinds of inductive delays.

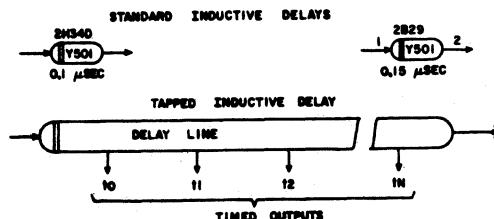


Figure 12. Inductive Delays

#### Line Drivers/Receivers

Voltage levels used to represent "1's" and "0's" on cables are different from those used for internal logic. The level shift is made from internal logic by line drivers and line receivers. These cards may be considered as inverting the signal electrically, but not logically. The letters commonly associated with these cards are L & M (1604) and R & T (3000 Series). A 3000 Series Receiver may also be used to perform a logical inversion by swapping the twisted pair wires. This usage is indicated by a circle on the input side of the symbol. In Figure 13, "1's" and "0's" have been added to clarify the logic states; they are not part of the symbol.



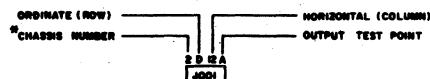
Figure 13. Typical Line Driver/Receiver Symbols

#### NON-LOGIC CONVENTION

The use of the double vertical bar, as shown in Figure 13, denotes a shift in signal voltage level from that used in internal logic. The double bar appears on the input or output side of the symbol, depending on which side connects to the non-logic-level signal. No particular voltage level is implied by the double bar - only that it is non-logic.

#### JACK ASSIGNMENTS

Each numbered term in the logic diagrams contains a jack assignment showing the physical location of that hardware element and the test point (circuit section) associated with it. For some card types, the test point letter is replaced by a pin number. For these cases, a card extender must be used in order to test that section of the card. Also, some symbols show no test point. This is because the entire card is used for one purpose (e.g. a single inverter, FF, or control delay). Figure 14 illustrates the inverter J001, with 2D12A representing its jack assignment.



\*When most or all jack assignments are located on one chassis, the chassis numbers for that chassis are omitted. All multi-chassis devices include a chassis number as part of each jack assignment.

Figure 14. Jack Assignment Scheme

#### CABLE IDENTIFICATION

Cable connections are represented by the MIL-STD-15 symbol and identified as to connector location and pins used, as shown in Figure 15.

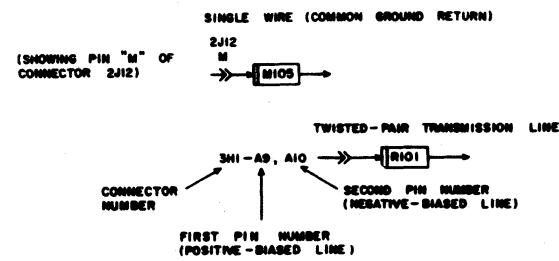


Figure 15. Cable Connections

#### SPECIAL LOGIC SYMBOLS

Nonstandard elements (special logic and/or non-logic elements) are represented by a special circuit symbol (generally a rectangle as shown in Figure 16). The special circuit symbol always shows the symbol designation, jack location, and the card type. Supplementary information may also be shown such as in the case of special delay cards which indicate the delay period. For detailed information refer to the specific card type in the appropriate Printed Circuit or Logic Module Manual.

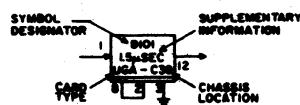


Figure 16. Symbol for Special Circuits

#### INPUT/OUTPUT DESIGNATIONS

Where several pages of logic are involved, a symbol index and term list (side cars) are incorporated within the manual. Also in certain instances such as special card types or on equipments for which no equation summary exists (as for peripheral devices) input and output pin numbers are indicated on each logic element as are the output destinations of the elements (Figure 17).

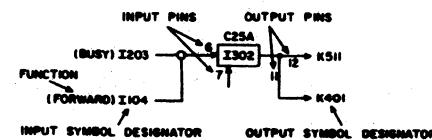


Figure 17. Input/Output Designations

## SYMBOL INDEX

The Symbol Index is an alphanumeric listing of every logic symbol, along with the page number of the diagram on which that term is shown. In certain instances a term may be shown on more than one diagram. In these cases, an asterisk (\*) immediately follows the additional symbols in the index.

D020	1-27
D021	1-27
D021*	1-29
D022	1-27
D022*	1-29
D023	1-27
D023*	1-29
D024	1-19
D025	1-19
E000	1-31
E001	1-31
E002	1-31

Typical Symbol Index

## TERM LIST

An individual Term List is associated with each logic page. The list indicates all inputs (and in the case of peripheral devices, outputs) which are associated with that particular page of logic, but which do not originate on that page. The term list indicates the logic symbol, the chassis location of the symbol, and the diagram page on which that term is shown.

TERM	LOCATION	PAGE
A113	1J36A	1-03
A114	1J35A	1-03
A115	1J35B	1-03
J025	1E42A	1-15
J026	1E37A	1-15
J030	1E36B	1-15
J043	1B32A	1-17
J053	1D16A	1-19
J084	1F30B	1-25
J120	1D27A	1-21

Individual Term List

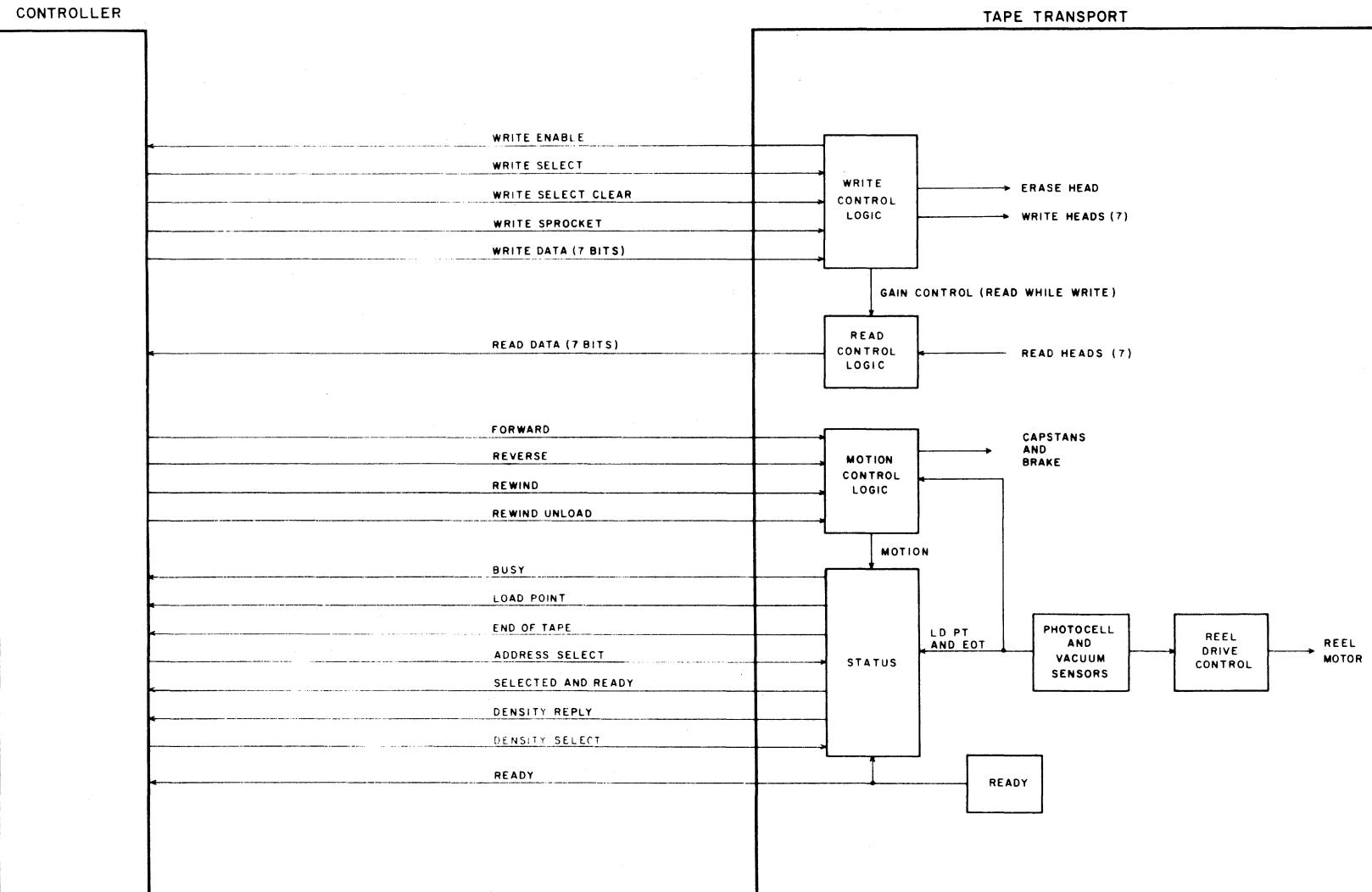


## SYMBOL INDEX

D000	1-13	I114	1-11	K000	1-15	L100	1-7	Y001	1-13	Y514	1-17
D001	1-13	I115	1-11	K001	1-15	L101	1-7	Y002	1-13	Y520	1-17
D100	1-11	I116	1-7	K010	1-15	L102	1-7	Y003	1-13	Y521	1-17
D101	1-11	I117	1-7	K011	1-15	L200	1-19	Y010	1-15	Y522	1-17
D102	1-11	I118	1-7	K020	1-15	L210	1-19	Y020	1-15	Y523	1-17
D103	1-11	I119	1-7	K021	1-15	L220	1-19	Y030	1-15	Y524	1-17
D104	1-5	I120	1-7	K030	1-15	L400	1-9	Y040	1-15	Y530	1-17
D105	1-5	I121	1-7	K031	1-15	L500	1-17	Y050	1-15	Y531	1-17
D106	1-5	I122	1-11	K040	1-15	L501	1-17	Y080	1-15	Y532	1-17
D107	1-5	I125	1-7	K041	1-15	M000	1-15	Y100	1-5	Y533	1-17
D109	1-7	I126	1-5	K050	1-15	M010	1-15	Y101	1-5	Y534	1-17
D110	1-7	I127	1-7	K051	1-15	M020	1-15	Y102	1-5	Y540	1-17
D200	1-19	I201	1-19	K080	1-15	M030	1-15	Y103	1-11	Y541	1-17
D201	1-19	I211	1-19	K081	1-15	M040	1-15	Y104	1-11	Y542	1-17
D202	1-19	I220	1-19	K090	1-13	M050	1-15	Y105	1-11	Y543	1-17
D203	1-19	I221	1-19	K091	1-13	M080	1-15	Y106	1-7	Y544	1-17
D400	1-9	I301	1-13	K100	1-5	M090	1-15	Y107	1-7	Y550	1-17
D401	1-9	I302	1-13	K101	1-5	M091	1-13	Y108	1-7	Y551	1-17
I000	1-15	I304	1-13	K102	1-5	M092	1-13	Y109	1-7	Y552	1-17
I010	1-15	I305	1-13	K103	1-5	M093	1-13	Y110	1-7	Y553	1-17
I020	1-15	I306	1-13	K104	1-5	M100	1-5	Y111	1-7	Y554	1-17
I030	1-15	I307	1-13	K105	1-5	M101	1-5	Y112	1-5	Y580	1-17
I040	1-15	I310	1-13	K106	1-11	M102	1-5	Y113	1-11	Y581	1-17
I050	1-15	I311	1-13	K107	1-11	M103	1-5	Y114	1-11	Y582	1-17
I080	1-15	I400	1-9	K108	1-11	M104	1-5	Y200	1-19	Y583	1-17
I090	1-15	I401	1-9	K109	1-11	M105	1-5	Y210	1-19	Y584	1-17
I091	1-15	I402	1-9	K110	1-11	M106	1-5	Y220	1-19		
I092	1-15	I403	1-9	K111	1-11	M107	1-5	Y400	1-9		
I094	1-15	I404	1-9	K112	1-7	M108	1-11	Y401	1-9		
I095	1-15	I405	1-9	K113	1-7	M109	1-11	Y402	1-9		
I096	1-13	I406	1-9	K114	1-5	M110	1-11	Y403	1-9		
I097	1-13	I407	1-9	K115	1-5	M111	1-7	Y404	1-9		
I100	1-5	I408	1-9	K116	1-7	M200	1-19	Y406	1-9		
I101	1-5	I409	1-9	K117	1-7	M201	1-19	Y407	1-9		
I104	1-5	I410	1-9	K200	1-19	M210	1-19	Y500	1-17		
I105	1-5	I411	1-9	K201	1-19	M211	1-19	Y501	1-17		
I106	1-5	I412	1-9	K210	1-19	M230	1-19	Y502	1-17		
I107	1-5	I413	1-9	K211	1-19	M300	1-13	Y503	1-17		
I108	1-5	I414	1-9	K400	1-9	M400	1-9	Y504	1-17		
I110	1-5	I415	1-9	K401	1-9	M401	1-9	Y510	1-17		
I111	1-5	I416	1-9	K402	1-9	M402	1-9	Y511	1-17		
I112	1-5	I417	1-9	K403	1-9	M403	1-9	Y512	1-17		
I113	1-5	I418	1-9	L000	1-13	M404	1-9	Y513	1-17		
		I419	1-9			Y000	1-15				

TABLE 5-1. COMMUNICATION LINES

TRANSPORT TO CONTROLLER	CONNECTOR/PIN	SIGNAL FUNCTION	CONTROLLER TO TRANSPORT	CONNECTOR/PIN	SIGNAL FUNCTION
Read Outputs	J202-A J202-B J202-C J202-D J202-E J202-F J202-H	$2^0$ Read $2^1$ Read $2^2$ Read $2^3$ Read $2^4$ Read $2^5$ Read Parity bit read	Write Inputs	J201-A J201-B J201-C J201-D J201-E J201-F J201-G J201-R J201-S J201-K J201-H	Write $2^0$ Write $2^1$ Write $2^2$ Write $2^3$ Write $2^4$ Write $2^5$ Write parity bit Select Density Select Density Write Select - Enables write and verify operations Write Sprocket - Write information is on input lines
Write Outputs	J202-M J202-N J202-P	Write Enable - File protection ring is installed, transport is ready for Write operations. Density reply Density reply	Motion Inputs	J201-L J201-M J201-N J201-P J201-X	Move tape forward at 37-1/2 ips. Move tape reverse at 37-1/2 ips. Rewind - Reverse tape at high speed to next load point marker. Rewind Unload - Rewind tape at high speed to next load point marker and drop Ready signal. Clears Write FF
Transport Status	J201-T J202-L J202-K J202-J	Busy - Tape is in motion Tape is at load point End of tape marker sensed Ready and Selected - Transport is under external control.			Select Density Codes J201      200      556      800 S            1        0        1 R            0        1        1
Other Outputs	J202-R J202-S J202-T J202-U J202-V J202-W J202-X J202-Z J201-Y	Tape unit address is 0 Tape unit address is 1 Tape unit address is 2 Tape unit address is 3 Tape unit address is 4 Tape unit address is 5 Tape unit address is 6 Tape unit address is 7 9-TRACK I/O			
Density Reply Codes					
J202      200      556      800					
N            0        1        0					
P            0        0        1					



CONTROL DATA	TITLE	PRODUCT
CORPORATION	BLOCK DIAGRAM	608
DEVELOPMENT	SHEET	SIZE DRAWING NO
DIVISION	2	C 45712100 REV A
		PAGE 1-3

## TERM LOCATION PAGE

I095	C13C	1-15
I097	D12C	1-13
I114	C23A	1-11
I115	C23C	1-11
I118	B39C	1-7
I122	C38B	1-11
I125	C36C	1-7
I311	C19C	1-13
I400	D35A	1-9
I406	D41A	1-9
I412	D35C	1-9
I413	D25D	1-9
I416	D40C	1-9
I419	C26A	1-9
K090	C12A	1-13
K107	C24C	1-11
K110	C21A	1-11
K112	C21C	1-11
K119	C37C	1-7
K401	D37C	1-9
K402	D32A	1-9
K403	D32C	1-9
L102	D27C	1-7
M108	C32C	1-11
M230	C41C	1-19
Y111	R43C	1-7

## SEARCH LOAD POINT CIRCUIT

The Search Load Point circuit controls the Load Tape operation after a loop of tape has been manually fed from the supply to the take-up reel under the magnetic head and the shield pad is closed. When the LOAD switch is pressed, the Set Loops FF is set and the Unloaded FF (refer to Rewind and Unload circuitry) is cleared. Clearing the Unloaded FF energizes the Load relay in the power supply. Energizing the Load relay supplies electrical power to the capstan motors, the high-vacuum pump motor, the low-vacuum motor, and the running time meter.

As the loop box vacuum motor reaches operating speed, the upper loop sensors detect vacuum and close to set the Loop Vacuum Up FF (in the Fault circuit). Setting the Loop Vacuum Up FF produces a 150-ms pulse which energizes the Fault relay. While the Fault relay is energized, the reel motors can be driven. Tape must be driven below the upper fault ports in both vacuum columns within the 150-ms pulse or the Not Fault relay will be de-energized and the reel drive motors braked. When both fault switches close, the Not Fault relay is held energized, the Loop Vacuum Up FF is cleared, and the Search Load Point FF is set.

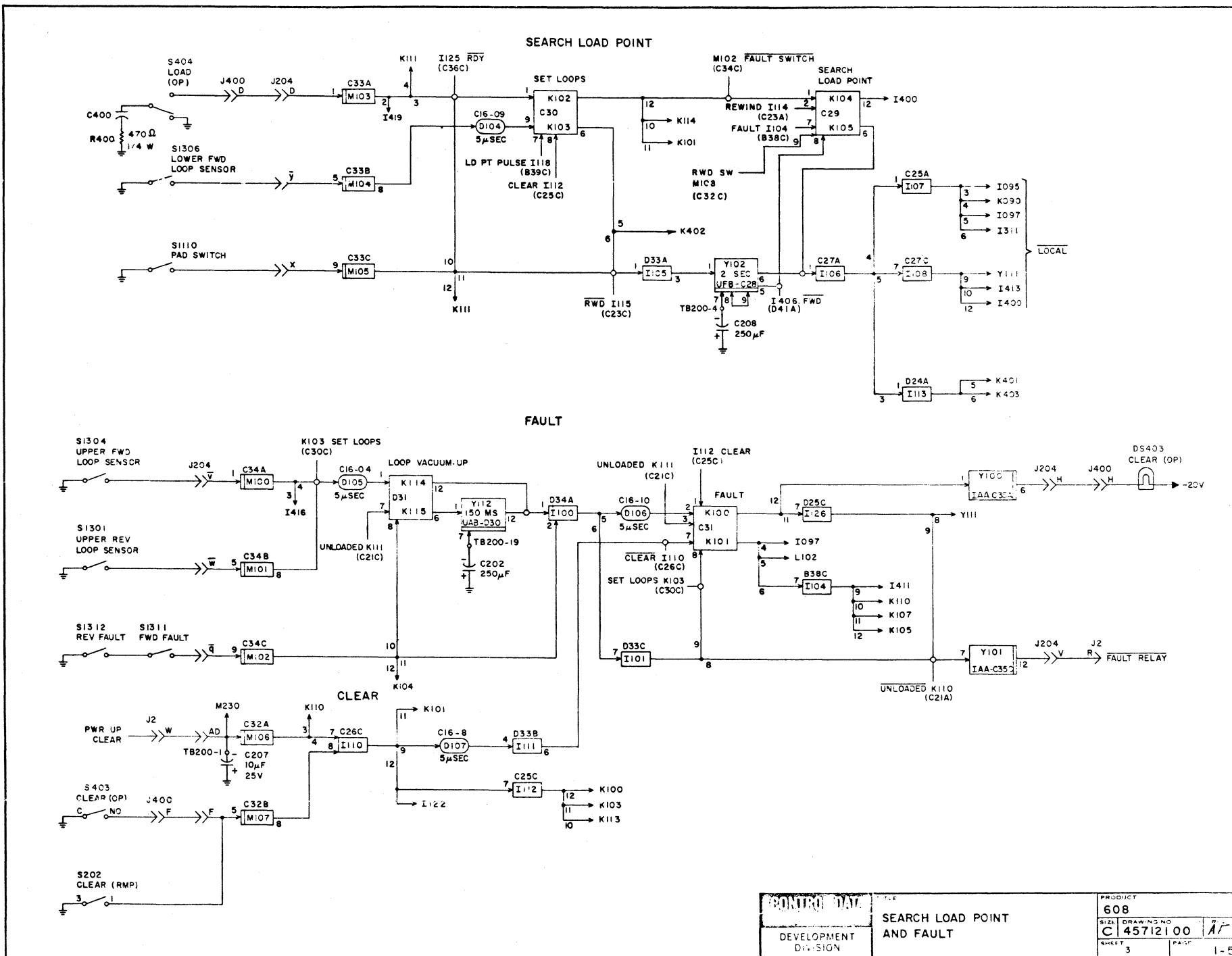
Until now tape drive has been provided by the reel motors. When the Search Load Point FF is set, the Forward FF is set, vacuum is routed to the forward capstan, and tape is driven forward until the load point is

detected. Detecting the load point or sensing of the lower forward loop sensor clears the Set Loops FF. Two seconds later, after Set Loops has been cleared and if motion has stopped, the Search Load Point FF is cleared and the Not Local signal goes to "1". Not Local is an enabling signal which indicates the transport is ready to be placed on-line. After tape is loaded the Not Local signal remains at "1" until a Rewind operation is selected.

## FAULT/CLEAR

The Fault/Clear circuit detects loop fault conditions (stopping tape motion when such faults are detected) and initializes the logic during the Power Up sequence.

The Power Up Clear and the CLEAR switches produce a signal which sets the Fault FF and clears the Set Loops and the Ready FF's. The set output of the Fault FF clears the motion FF's, stopping all motion, and clears the Rewind FF and Search Load Point FF's to initialize the logic before operation begins. When the CLEAR switch is released or the Power Up Clear signal is dropped, the Fault FF is cleared by a 5- $\mu$ sec pulse.



## TERM LOCATION PAGE

I108	C27C	1-5
I112	C25C	1-5
I122	C38B	1-11
I126	D25C	1-5
I220	C40A	1-19
I304	C18C	1-13
I307	C17C	1-13
I310	C19A	1-13
I311	C19C	1-13
I400	D35A	1-9
I401	D34C	1-9
I408	D41B	1-9
I409	D41C	1-9
I410	D33D	1-9
I411	D35C	1-9
I419	C26A	1-9
K101	C31A	1-5
K102	C30A	1-5
K103	C30C	1-5
K106	C24A	1-11
K107	C24C	1-11
K108	C22A	1-11
K201	C42C	1-19
K401	D37C	1-9
K403	D32C	1-9
M110	D20B	1-11
M300	D19A	1-13

## LOAD POINT

The Load Point circuit monitors the output of the load point sensor. As a load point reflective marker passes over the sensor, the output of the photocell amplifier goes to "1". If the signal remains at "1" for more than 1 ms, the circuit produces a 5- $\mu$ sec Load Point pulse which clears the Rewind, Set Loops, End of Tape and motion FF's, stopping all tape motion. At the same time, the LOAD indicator on the operator panel lights and (if the unit is on-line) a Load Point signal is sent to the controller. The LOAD indicator remains lit and the Load Point signal remains high as long as the Load Point marker is detected.

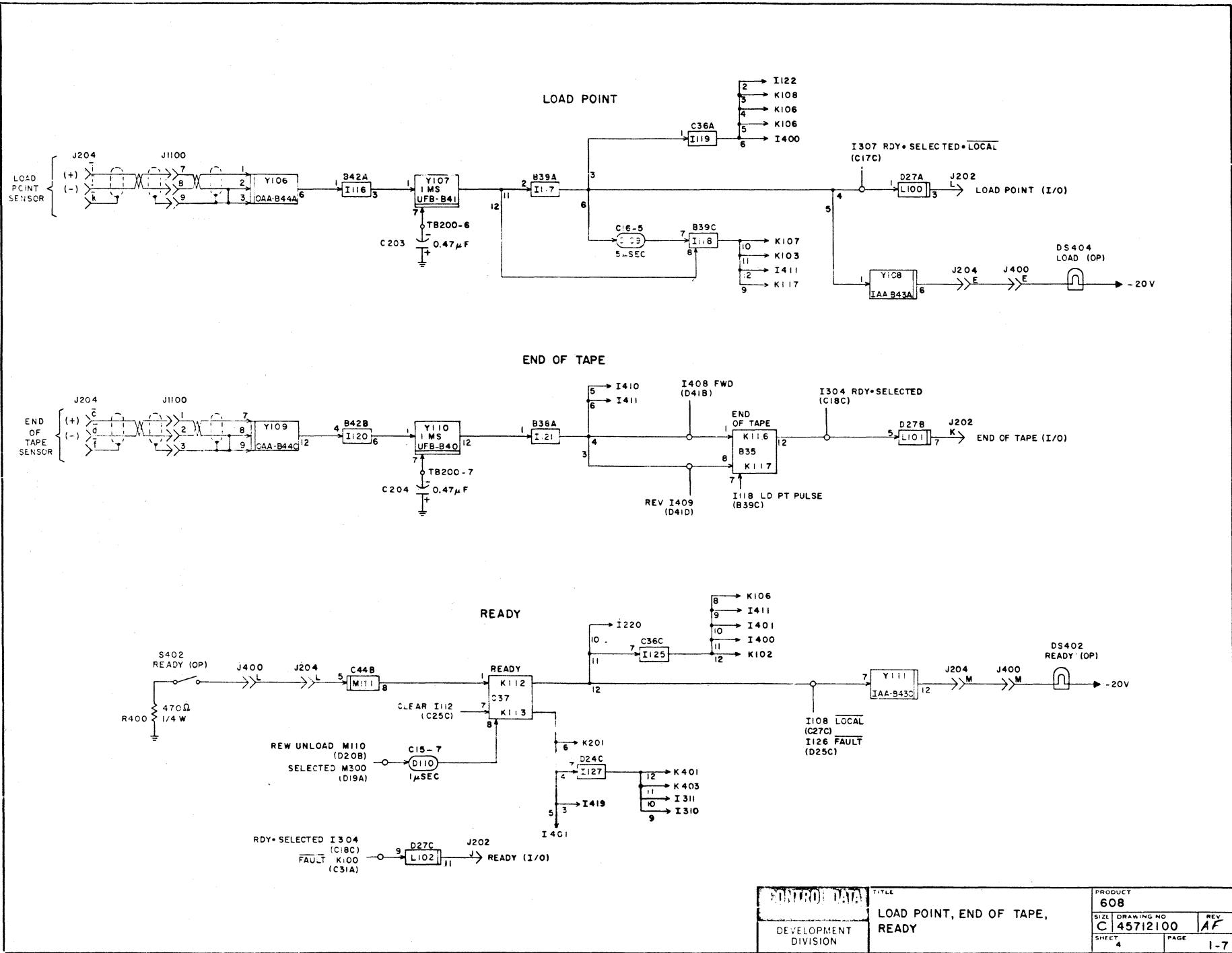
## END OF TAPE

The End of Tape (EOT) circuit monitors the output of the end of tape sensor. As an EOT reflective marker passes over the sensor, the output of the photocell amplifier goes to "1". If the signal remains a "1" for more than 1 ms while tape is moving forward, the End of Tape FF is set. The End of

Tape FF is cleared when the EOT marker is detected during reverse motion. During local (off-line) operations, forward tape motion immediately stops when the EOT marker is detected. On-line operation is not interrupted when the EOT marker is detected while moving forward, but the End of Tape signal goes to "1", informing the controller that the transport is beyond the EOT. When the End of Tape FF is cleared the EOT signal goes to "0", indicating that the transport is on the usable section of the tape.

## READY

The Ready circuit performs an enabling function. When the Ready FF is set, the unit may be selected by the controller and all local commands are disabled. When ready, selected, and not faulted, the Ready line informs the controller the transport is on-line. The Ready FF is cleared by a Clear signal or a Rewind Unload operation selected by the controller removing the transport from computer control.



## TERM LOCATION PAGE

I097	D12C	1-13
I104	R38C	1-5
I108	C27C	1-5
I113	D24A	1-5
I114	C23A	1-11
I115	C23C	1-11
I118	R39C	1-7
I119	C36A	1-7
I121	R38A	1-7
I125	C36C	1-7
I127	D24C	1-7
I304	C18C	1-13
I307	C17C	1-13
K091	C12C	1-13
K102	C30A	1-5
K105	C29C	1-5
K106	C24A	1-11
K108	C22A	1-11
K112	C37A	1-5
K116	R35A	1-7
K117	R35C	1-7
L500	R12A	1-17
I501	R12B	1-17
M100	C34A	1-5
M103	C33A	1-5
M108	C32C	1-11

## MOTION CIRCUIT

The Motion circuit controls capstan tape drive. The direction of tape drive is determined by which of the capstans receives vacuum and which receives pressure. During any drive condition the tape brake does not have vacuum applied to it. However, when both motion FF's (Forward and Reverse) are cleared and a Rewind operation is not in process the tape brake receives vacuum and tape motion is stopped.

The following conditions produce forward tape drive by the capstans. Because a reverse operation is essentially similar only forward motion is considered.

Forward capstan drive is initiated by setting the Forward FF and terminated when the FF is cleared. The Forward FF is set when:

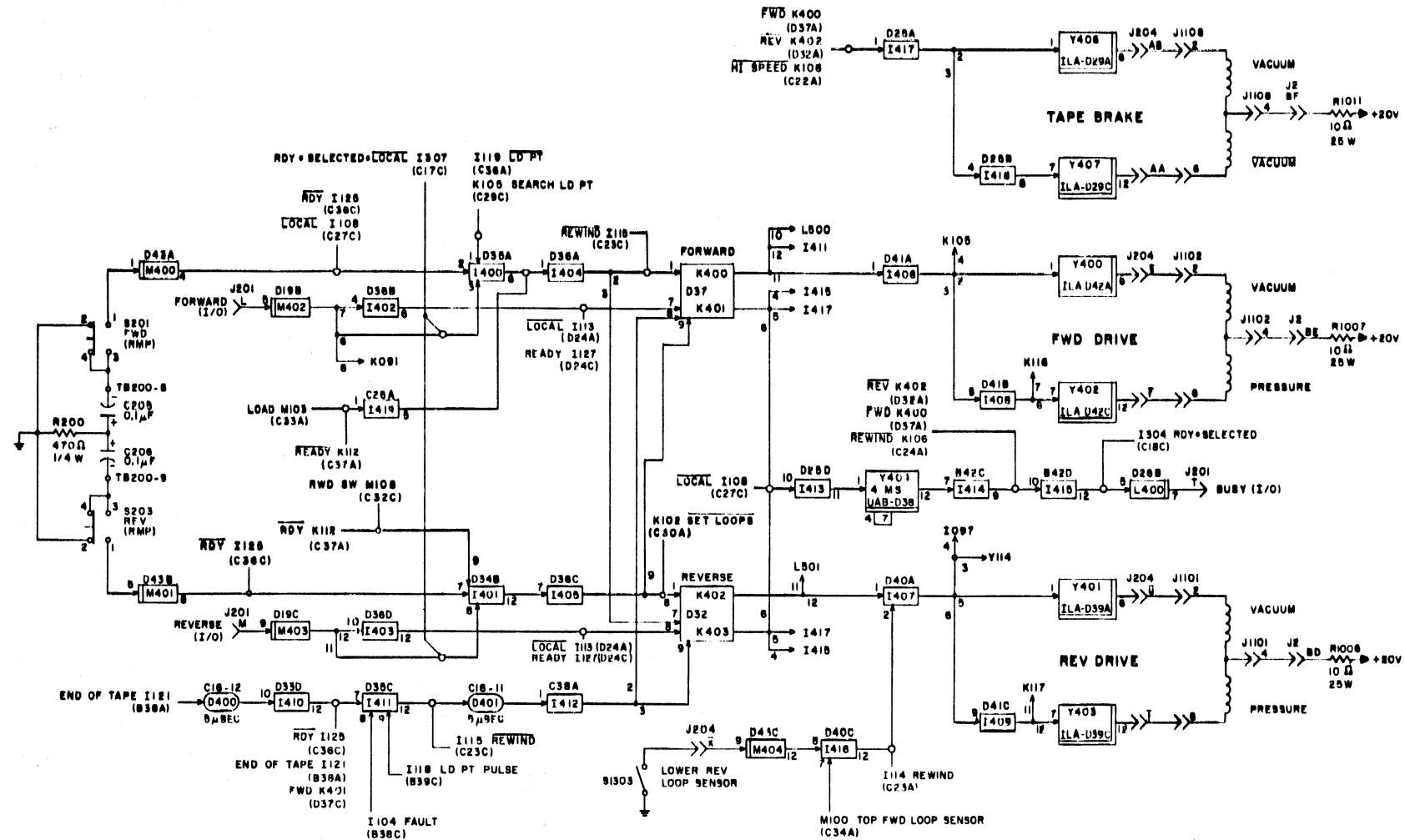
1. A Search Load Point operation is begun, the Rewind FF is cleared, and the tape is not already at load point.
2. The FORWARD switch on the rear maintenance panel is pressed and the transport is not on-line.
3. A Forward command is received from the controller and the unit is ready and selected. Note that forward motion initiated by the controller continues only when the Forward signal is present. When the Forward signal is dropped the Forward FF is cleared.
4. LOAD switch is actuated and tape is not at load point.

Motion is immediately stopped when both motion FF's are simultaneously cleared. This occurs when:

1. An End of Tape signal is received when the transport is off and tape is moving forward. This results in a 5- $\mu$ sec pulse clear the motion FF's.
2. A fault is detected.
3. A load point is detected.

There is one special case of reverse motion which should be discussed. During a Rewind operation, the routing of vacuum to the reverse caps is determined by the position of the tape loops in the loop boxes. A high-speed motor is driving the capstan and it could easily outrun the reel drive motors if vacuum were continuously held on the capstan. Therefore, vacuum is routed to the capstan only when the tape loop is below the top forward loop sensor and above the lower reverse loop sensor. In the Reel Motor circuit, the conditions which cause capstan drive drop drive voltage to the reel motors. The conditions which drop vacuum on the reverse capstan drives the reel motors. The result is that the tape loop, during a Rewind operation, oscillates slightly above and below the top forward loop sensor and the lower reverse loop sens

Any motion (forward, reverse, or rewind) selected while the unit is on line produces a Busy signal to the controller. The Busy signal remains at "1" for 4 ms after the motion signals are dropped. This allows motion to completely stop before new motion is selected. During a Rewind operation the Local signal goes to "0". This holds the Busy signal at "1" until 2 seconds after the load point marker is detected at the end of the Rewind operation.



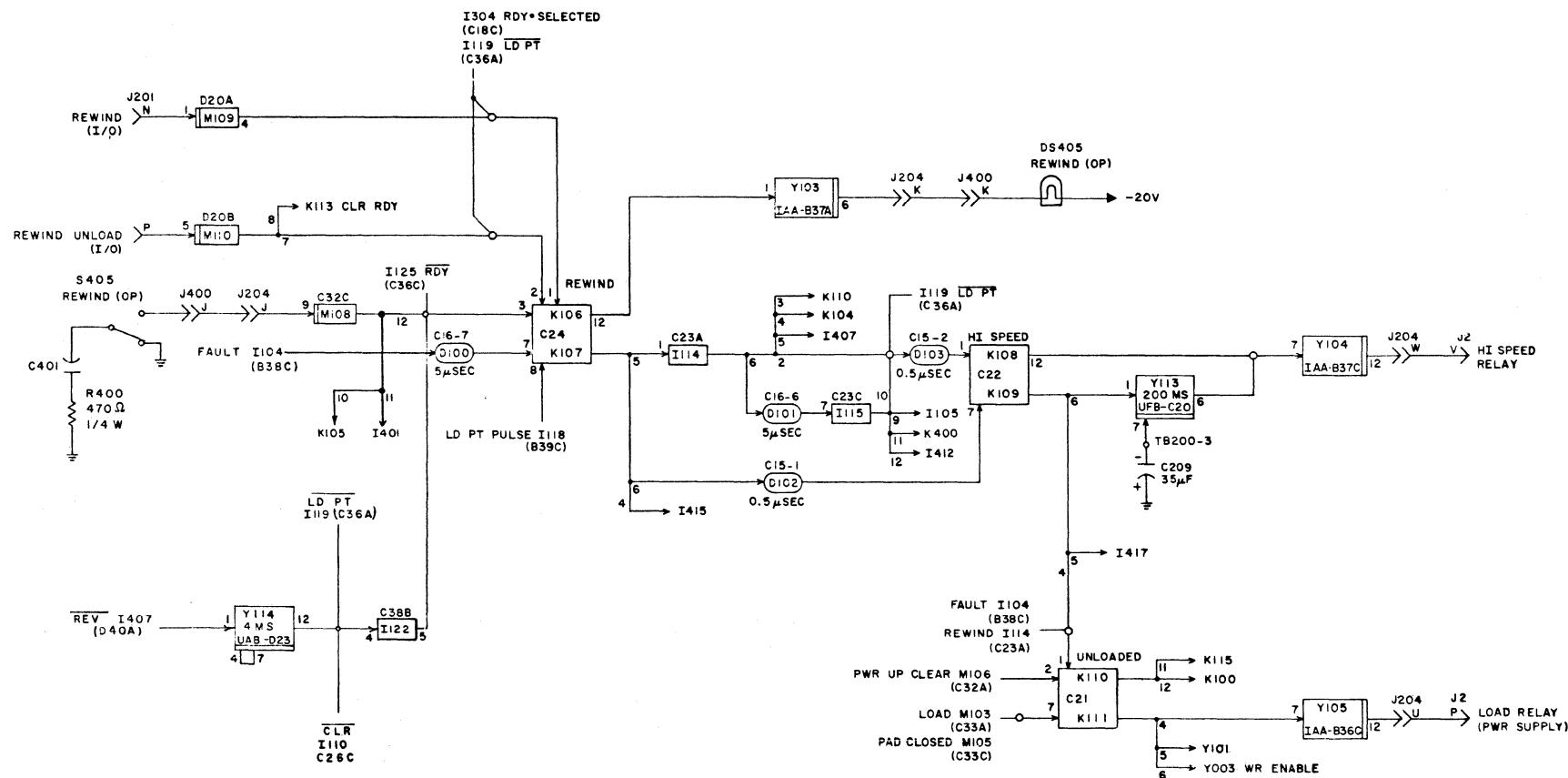
TERM	LOCATION	PAGE
I104	R38C	1-5
I105	D33A	1-5
I110	C26C	1-5
I118	R39C	1-7
I119	C36A	1-7
I125	C36C	1-7
I304	C18C	1-13
I401	D34B	1-9
I407	D40A	1-9
I412	C38A	1-9
I415	R42D	1-9
I417	D25A	1-9
K100	C31A	1-5
K104	C31A	1-5
K105	C29C	1-5
K113	C37C	1-7
K115	D31C	1-5
K400	D37A	1-9
M103	C33A	1-5
M105	C33C	1-5
M106	C32A	1-5
Y003	D44C	1-13
Y101	C35C	1-5

#### REWIND AND UNLOAD

The Rewind and Unload circuit controls the Rewind and Rewind Unload operations. A Rewind operation is initiated when the Rewind FF is set. This is done by a Rewind signal from the controller, a Rewind Unload signal from the controller (which also drops the Ready signal) or, in the off-line mode, by pressing the REWIND switch on the operator panel. If the tape is not at load point the Hi Speed FF is set by a 5- $\mu$ sec pulse when the Rewind FF is set. Tape brake vacuum is now disabled and reverse motion begins at a normal speed. If the load point is not detected within 200 ms, the Hi Speed relay is energized and the rewind motor is activated. The high-speed motor overrides the low-speed reverse capstan motor and the Rewind operation proceeds at high speed. Note that the reel motor brakes are also disabled when the 200-ms delay times out. Refer to the Motion Control circuit explanation of the high-speed reverse operation.

Tape motion continues in reverse at high speed until the load point is detected. A load point pulse clears the Rewind FF and the Hi Speed FF. The tape brake is again enabled and the Hi Speed relay is de-energized, enabling the reel motor brakes and de-energizing the rewind motor. Because of the high tape speed prior to detecting load point, the marker is carried past the sensor and must be relocated. A Search Load Point operation (initiated when the Search Load Point FF was set at the beginning of the Rewind operation) positions the marker over the sensor.

An Unload operation is initiated when the Rewind FF is set while the tape is at load point. Low speed reverse motion continues until all the tape is drawn off the forward reel. The resulting loop fault sets the Unloaded FF, which de-energizes the Load relay and drops power to the capstans, pump motor, and low pressure/vacuum motor.



CONTROL DATA		TITLE	PRODUCT	
REWIND AND UNLOAD			608	
DEVELOPMENT DIVISION			C 45712100	REV AF
			SHEET 6	PAGE 1-11

TERM	LOCATION	PAGE
I090	D13A	1-15
I091	D13C	1-15
I095	C13C	1-15
I107	C25A	1-5
I127	D24C	1-7
I221	C40C	1-19
I400	D35A	1-9
I401	D34C	1-9
I407	D40A	1-9
K100	C31A	1-5
K106	C24A	1-11
K110	C21A	1-11
K113	C37C	1-7
L100	D27A	1-7
L101	D27B	1-7
L102	D27C	1-7
L201	D28B	1-19
L400	D26B	1-9
M402	D19B	1-9
Y501	A17	1-17
Y503	B09	1-17
Y511	A15	1-17
Y513	B08	1-17
Y521	A13	1-17
Y523	B07	1-17
Y531	A11	1-17
Y533	E09	1-17
Y541	A09	1-17
Y543	B05	1-17
Y551	A07	1-17
Y553	E04	1-17
Y581	A01	1-17
Y583	B01	1-17

#### WRITE ENABLE

The Write Enable circuit specifies the conditions which must be present for a Write operation to take place. These conditions, in their normal order of occurrence, are:

1. A write ring is installed in the tape reel.
2. The unit is Ready and Selected.
3. A Write Enable signal is on line to the controller.
4. A Write Select is received from the controller. This signal must be present throughout the Write operation.

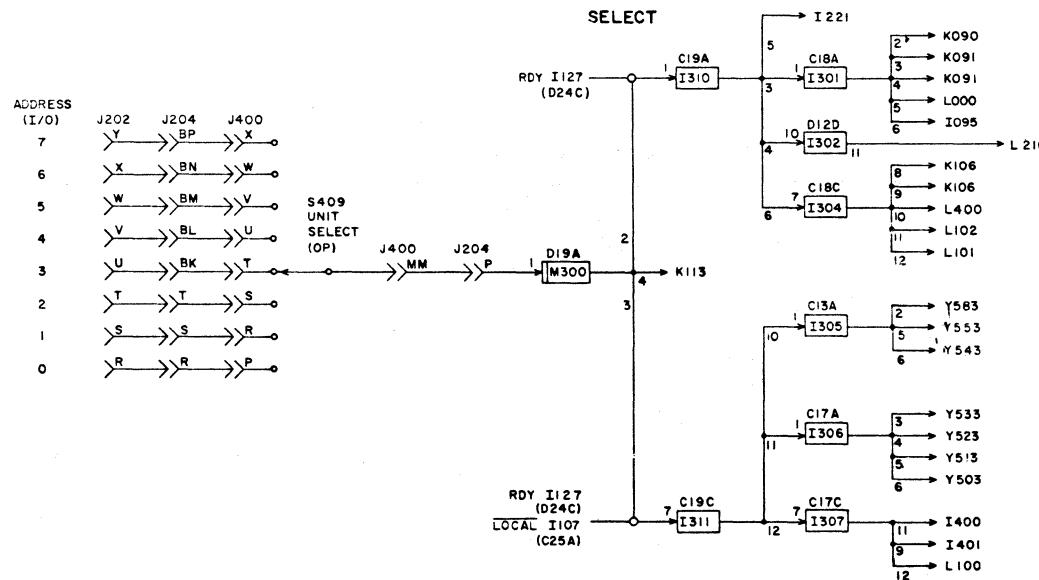
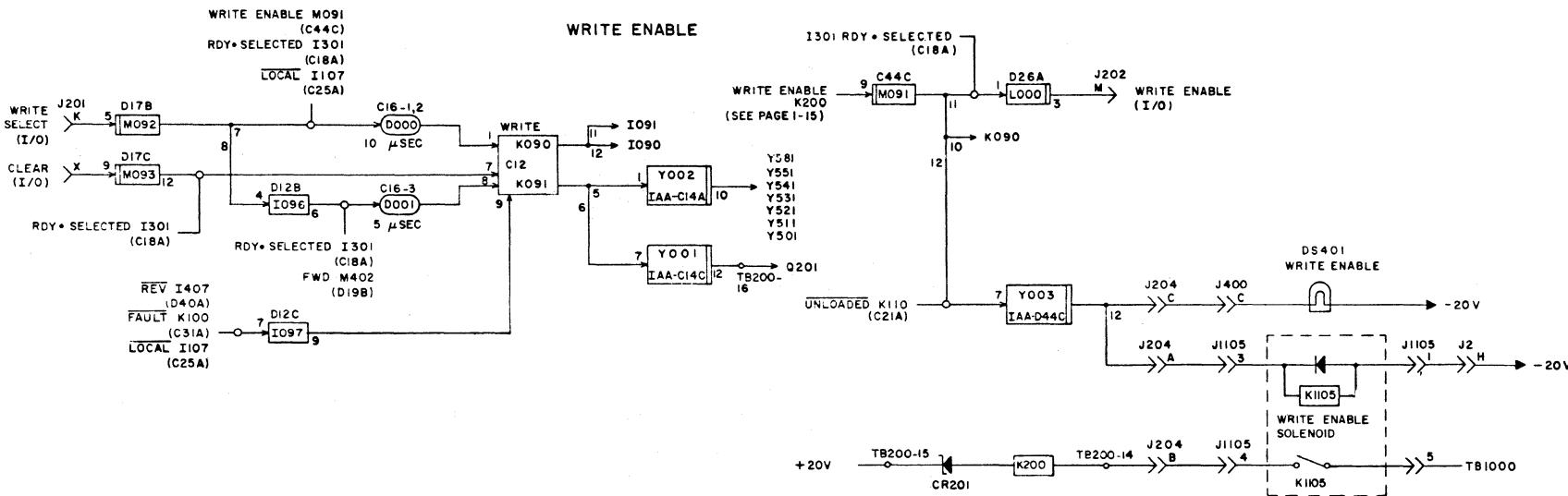
The write ring closes the Write Enable switch, energizing the Write Enable relay (K200). This forces a "1" out of M091 and, if the unit is both Ready and Selected, places a Write Enable signal on line to the controller. The WRITE ENABLE indicator is lighted and the Write Enable solenoid is activated. The Write Enable solenoid holds the WRITE ENABLE switch arm from contacting the back of the tape reel and holds the Write Enable relay energized.

Once the Write Enable signal is present and the transport is Ready, Selected, and Not Local, a Write Select signal sets the Write FF. The outputs of the Write FF, when set, drop the constant clear that is held on the Write Data FF's (in the Write circuit) during a non-write condition and provide a reference threshold voltage to the level detector cards in the Read circuit. A "0" into Y001 in the Write Enable circuit turns on the write power transistor in the Write circuit and provides erase current to the erase head and write current to the write heads.

#### SELECT

The Select circuit performs an enabling function throughout the transport logic. A Select signal must be received from the controller and held on line before any other commands from the controller will be answered. The transport must be ready before a Select signal will be accepted.

The Unit Select switch is set to any of eight addresses (0-7). A +2v ("1") level signal on the line to which the switch is set selects the transport.



CONTROL DATA	TITLE	PRODUCT
	WRITE ENABLE AND SELECT	608
SIZE DRAWN NO.		REV.
C 45712100		A/F
SHEET	PAGE	
7	1-13	

## TERM LOCATION PAGE

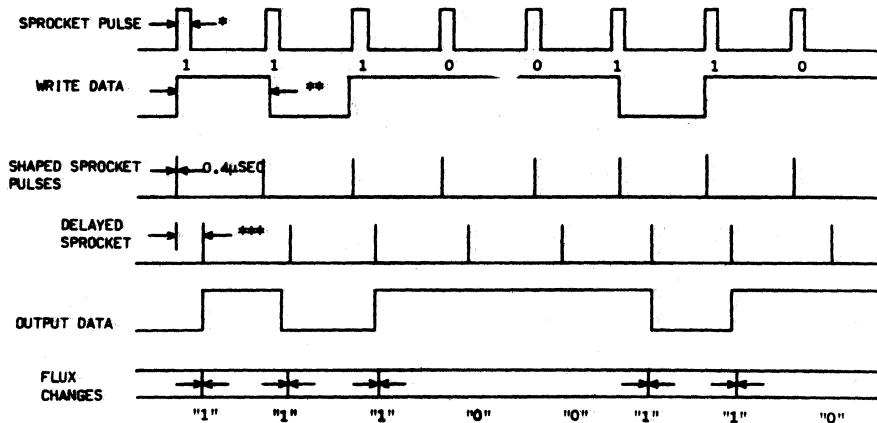
I107	C25A	1-5
I301	C18A	1-13
K091	C12C	1-13
M091	C44C	1-13
Y001	C14C	1-13

## WRITE

The Write circuit receives write data from the controller and converts it into magnetic flux changes on tape. Data is received in NRZI format on seven input lines (six information, one parity). A sprocket pulse is received with each data frame. Sprocket and data timing varies according to the density being recorded.

Prior to a Write operation and again when the Write operation stops, the Write Data FF's are held clear. A Write signal drops the clear on the Write Data FF's. A Write Enable signal turns on the write power transistor (Q201) to provide erase current and write current.

A sprocket signal from the controller accompanies each frame of data. The sprocket signal is converted to enabling pulses for the data inputs to each Write Data FF. The timing of the enabling pulses is adjusted to compensate for write head skew so a data frame is aligned vertically on the tape. A "1" information bit is recorded on the tape each time the Write Data FF changes state. When the Write Data FF changes state it realigns the magnetic particles in the tape coating. These changes in alignment are detected by the read head. Refer to Figure 5-1 for the Write circuit timing.



\* WRITE SPROCKET PULSES 4.0μSEC minimum, 1/2 write time maximum

\*\* WRITE TIME 133.2μSEC at 200cpi

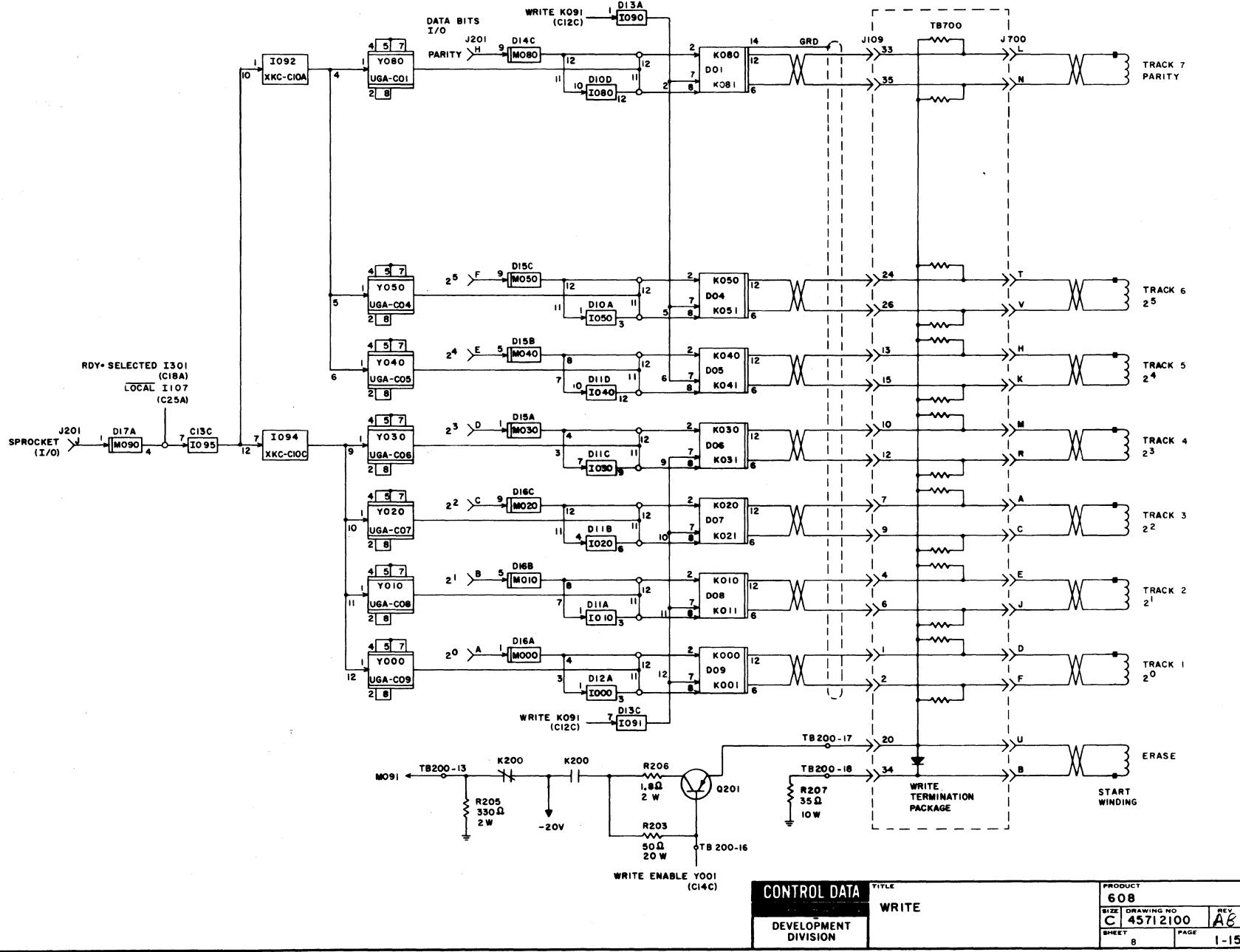
47.9μSEC at 556cpi

33.3μSEC at 800cpi

\*\*\*SKew DELAY 5.0μSEC minimum, 12μSEC maximum  
(adjusted to vertically align characters in each frame)

4E4

Figure 5-1. Write Timing



TERM LOCATION PAGE

I305	C13A	1-13
I306	C17A	1-13
K401	D37C	1-9
K403	D32C	1-9
Y002	C14A	1-13

## READ

The Read circuits detect, convert, and route information from the tape to the controller. Data detected by the read heads is amplified, rectified, and compared to a reference voltage. A  $3/4\text{-}\mu\text{sec}$  "1" pulse is produced for each "1" on tape. Delay circuits electrically compensate for the electrical/mechanical skew of the recorded data (Figure 5-2). All bits in a frame are placed on the output lines within  $2\text{ }\mu\text{sec}$  of one another.

The level shift network provides the reference voltage to which the read signal is compared. The network is an emitter follower with a variable output attenuator. A zener voltage regulator in the read preamp provides 2.8-vdc bias to the base of Q20<sup>a</sup>. The output level is adjusted by adjusting the output resistance. This level is applied to the read level detector as an input reference voltage. Read signals which are higher than the reference are passed to the peak detector. Signals lower than the reference are blocked. This excludes random noise from being detected as data. During a Read after Write operation, a reference voltage higher than normal is used to ensure that a strong signal is recorded.

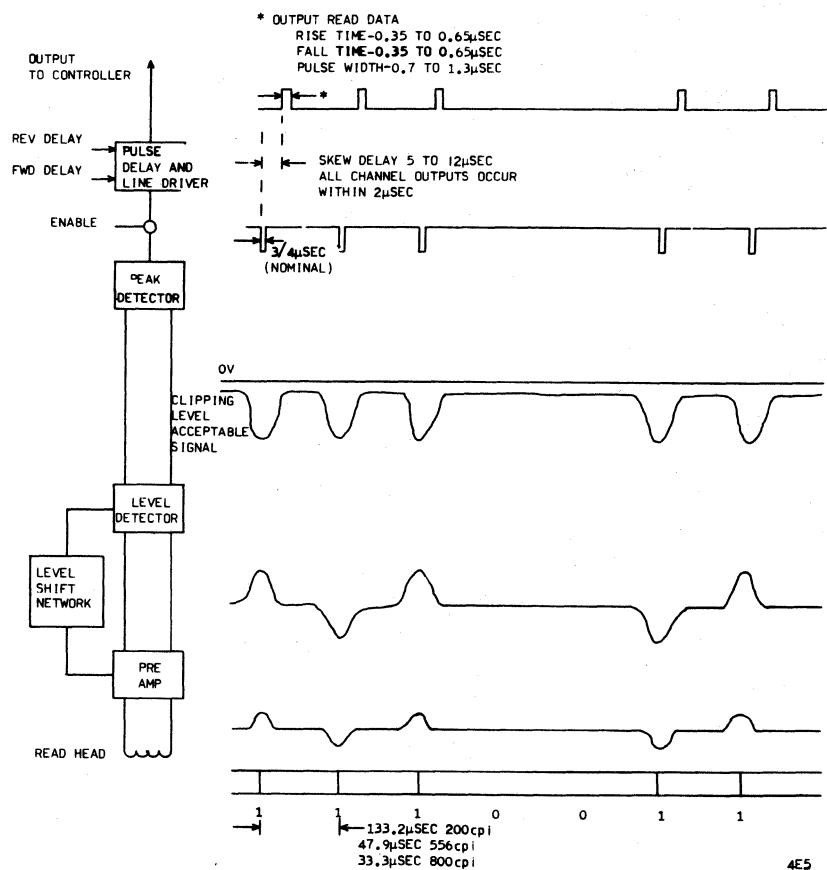
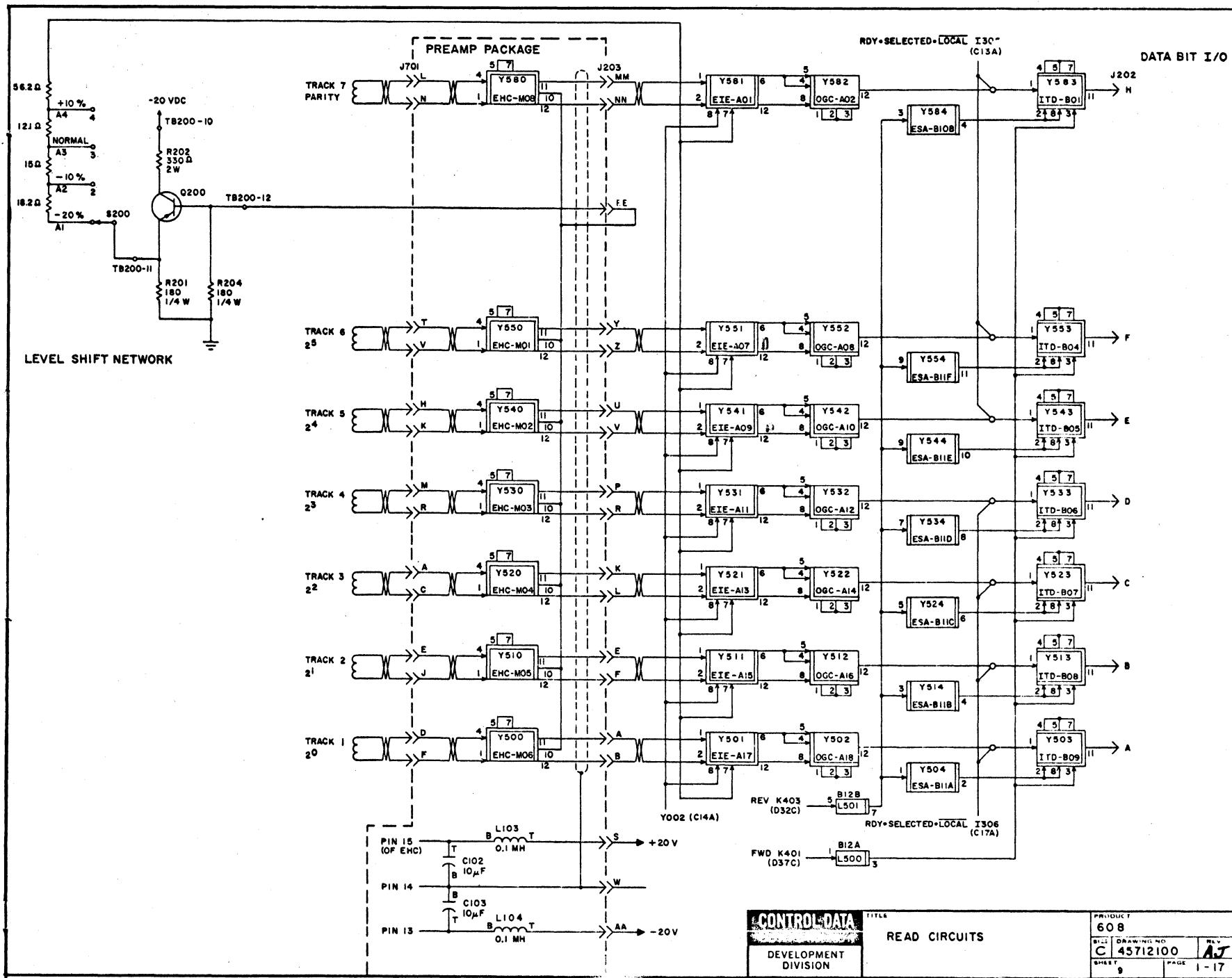


Figure 5-2. Read Timing

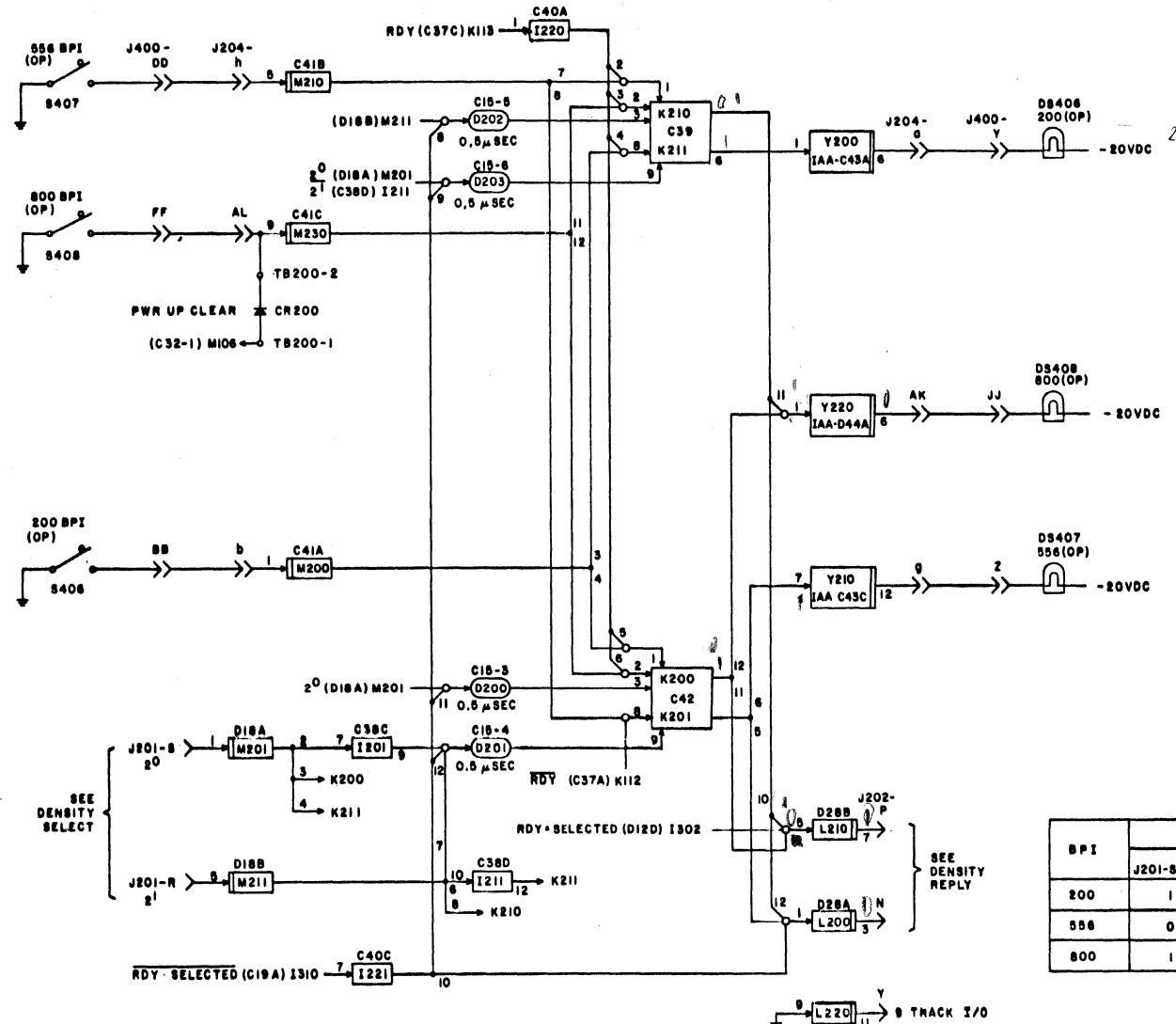


## TERM LOCATION PAGE

I302	D12D	1-13
I310	C19A	1-13
K112	C37A	1-7
K113	C37C	1-7
M106	C32A	1-5

## DENSITY

The Density circuit allows the operator to inform the tape controller of the character density of the tape being read. The inputs from the controller inform the operator of the density being recorded on the tape. The Power Up Clear automatically lights the 800 BPI indicator on the operator panel and sends an 800 bpi density reply to the controller.



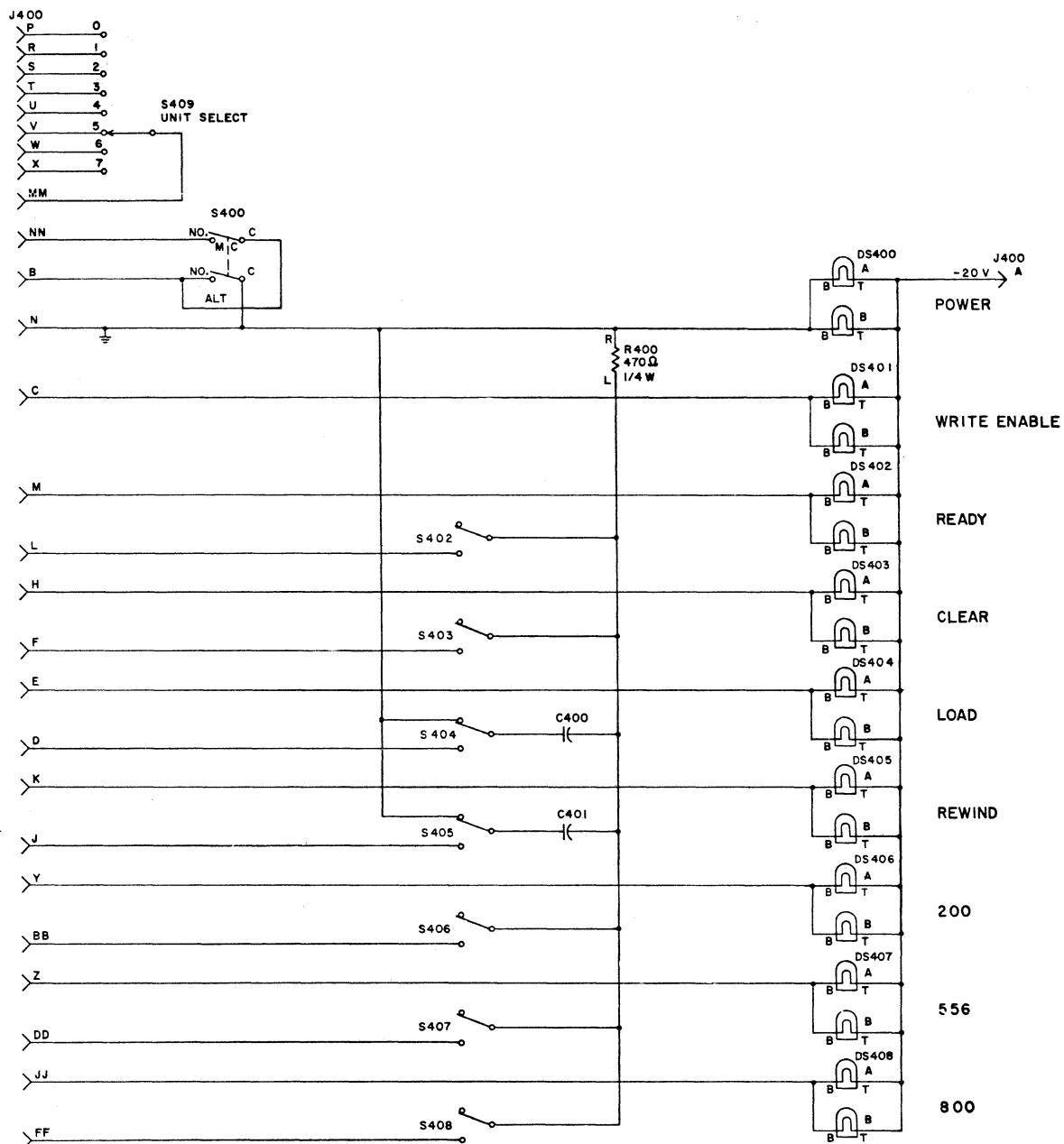
BPI	DENSITY			
	SELECT	REPLY	J201-S(2 <sup>0</sup> )	J201-R(2 <sup>1</sup> )
200	I	0	0	0
556	0	I	1	0
800	I	I	0	I

CONTROL DATA FOUNDRY DIVISION DEVELOPMENT DIVISION	TITLE DENSITY	PRODUCT 608
		SIZE DRAWING NO C 4871200
		REV AD
SHEET 10	PAGE I-19	



<b>CONTROL DATA</b> <b>CONFIRMATION</b>		<b>TITLE</b>	<b>PRODUCT</b>	
		<b>CARD PLACEMENT</b>	<b>608</b>	
			<b>DRAWING NO.</b>	<b>REV.</b>
			<b>C 45712100</b>	<b>AK</b>
			<b>SHEET</b>	<b>PAGE</b>
			II	1-21



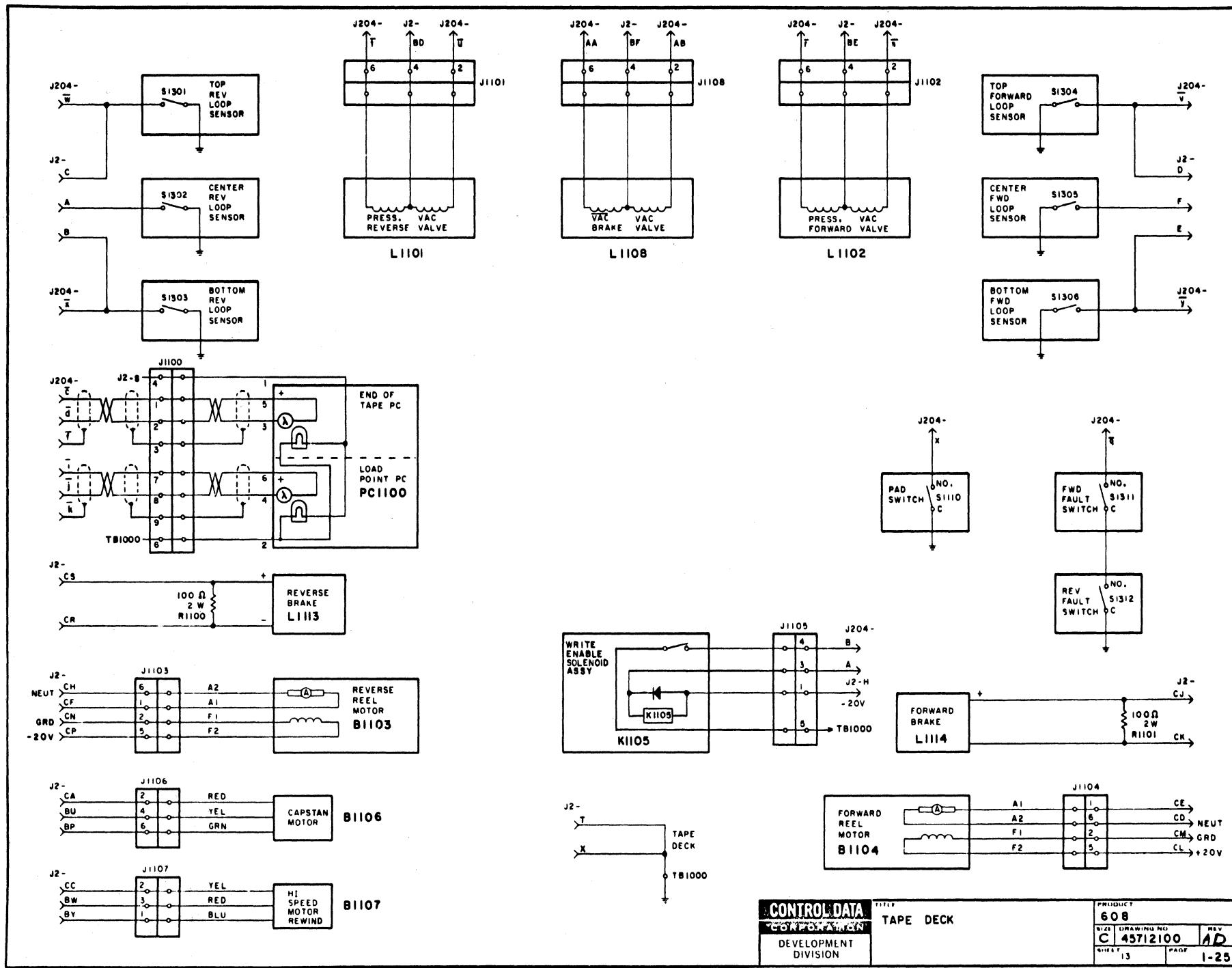


CONTROL DATA  
DEVELOPMENT  
DIVISION

TITLE  
OPERATOR PANEL

PRODUCT  
608  
SIZE DRAWING NO.  
C 45712100 REV.  
AF  
SHEET 12 PAGE 1-23







J204	J204	J2	J2
A J1105-3 WRITE ENABLE SOLENOID	AJ J2-M +20V FROM PS C200 (+)	A S1302-NO. REV CENTER LOOP SENSOR	AJ
B J1105-4 WRITE ENABLE SWITCH	AK J400-JJ DS408 800 BPI LIGHT	B S1303-NO. REV BOTTOM LOOP SENSOR	AK
C J400-C DS 401 WRITE ENABLE LIGHT	AL J400-FF S408 800 BPI SWITCH	C S1301-NO. REV TOP LOOP SENSOR	AL
D J400-D S 403 LOAD SWITCH	AM	D S1304-NO. FWD TOP LOOP SENSOR	AM
E J400-E DS 404 LOAD LIGHT	AN	E S1306-NO. FWD BOTTOM LOOP SENSOR	AN
F J400-F S 403 CLEAR SWITCH	AP	F S1305-NO. FWD CENTER LOOP SENSOR	AP
H J400-H DS 403 CLEAR LIGHT	AR	H J1105-1 WRITE ENABLE SOLENOID-20V	AR
J J400-J S 405 REWIND SWITCH	AS	J J400-A OPERATOR CONTROL PANEL-20V	AS
K J400-K DS 405 REWIND LIGHT	AT	K J204-AH -20V TO LOGIC CHASSIS	AT
L J400-L S 402 READY SWITCH	AU	L J204-Z +20V TO LOGIC CHASSIS	AU
M J400-M DS 402 READY LIGHT	AV	M J204-AJ +20V TO LOGIC CHASSIS	AV
N J400-N GRD	AW	N J204-AF -20V TO LOGIC CHASSIS	AW
P J400-MM S409-C UNIT SELECT	AX	P J204-U LOAD RELAY K1	AX
R J400-P S409-0 UNIT SELECT	AY	R J204-V FAULT RELAY K1002	AY
S J400-R S409-1 UNIT SELECT	AZ	S PC1100-1 PHOTO CELL ASSY	AZ
T J400-S S409-2 UNIT SELECT	BA	T TB1000 TAPE DECK GRD	BA
U J2-P LOAD RELAY K1	BB	U J400-B S400-NO. ALT PWR ON OP	BB
V J2-R FAULT RELAY K1002	BC	V J204-W HI SPEED RELAY K1001	BC
W J2-V HI SPEED RELAY K1001	BD	W J204-AD POWER ON MASTER CLEAR	BD
X S1110-NO. PAD SWITCH	BE	X TB1000 TAPE DECK GRD	J1101-4 REV VALVE
Y BF		Y J400-NN S400-NO. M.C. PWR ON	J1102-4 FWD VALVE
Z BH		Z	J1108-1 BRAKE VALVE
ia J400-Y DS406 200 BPI LIGHT	BJ		BH J507-5 PUMP MOTOR $\frac{1}{2}$ C
ia J400-BB S406 200 BPI SWITCH	BK	ia J400-T S409-3 UNIT SELECT	BJ J507-4 PUMP MOTOR $\frac{1}{2}$ B
J -1100-5 END OF TAPE (+)	BL	J400-U S409-4 UNIT SELECT	BK J1003-3 HOUR METER
J -1100-3 END OF TAPE (-)	BM	J400-V S409-5 UNIT SELECT	BL J1003-1 HOUR METER
SHIELD END OF TAPE	BN	J400-W S409-6 UNIT SELECT	BM J506-3 $\frac{1}{2}$ B BLOWER $\frac{1}{2}$ C
J400-Z DS407 556 BPI LIGHT	BP	J400-X S409-X UNIT SELECT	BN J507-3 PUMP MOTOR $\frac{1}{2}$ A
J400-00 S407 556 BPI SWITCH	BR		BP J1106-6 CAPSTAN MOTOR (GRN) $\frac{1}{2}$ B
J -1100-6 LOAD POINT (+)	BS		BR J505-3 COOLING MOTOR $\frac{1}{2}$ C
J -1100-4 LOAD POINT (-)	BT		BS J506-2 $\frac{1}{2}$ B BLOWER B
SHIELD LOAD POINT	BU		BT J506-6 $\frac{1}{2}$ D BLOWER $\frac{1}{2}$ C
S1107-1 FORWARD FMP	BV		BU J1106-4 CAPSTAN MOTOR (YEL) $\frac{1}{2}$ C
S1108-1 CLEAR FMP	BW		BV J505-2 COOLING MOTOR $\frac{1}{2}$ B
S1109-1 REVERSE FMP	BX		BW J1107-3 $\frac{1}{2}$ D REV MOTOR (RED)
S1311-NO. FAULT SWITCH	BY		BX J506-5 $\frac{1}{2}$ D BLOWER NEUT
J1102-6 FORWARD VALVE (PRESS.)	BZ		BY J1107-1 $\frac{1}{2}$ D REV MOTOR (BLU) NEUT
J1102-2 FORWARD VALVE (VAC)	CA		BZ J506-1 $\frac{1}{2}$ D BLOWER $\frac{1}{2}$ A
J1101-6 REVERSE VALVE (PRESS.)	CB		CA J1106-2 CAPSTAN MOTOR (RED) $\frac{1}{2}$ A
J1101-2 REVERSE VALVE (VAC)	CC		CB J505-1 COOLING MOTOR $\frac{1}{2}$ A
S1304-NO. TOP FWD LOOP SENSOR	CD		CC J1107-2 $\frac{1}{2}$ D REV MOTOR (YEL) $\frac{1}{2}$ B
S1301-NO. TOP REV LOOP SENSOR	CE		CD J1104-6 FWD REEL ARM A2 NEUT
S1303-NO. BOTTOM REV LOOP SENSOR	CF		CE J1104-1 FWD REEL ARM A1
S1306-NO. BOTTOM FWD LOOP SENSOR	CH		CF J1103-1 REV REEL ARM A1
J2-L +20 FROM PS C201 (+)	CJ		CH J1103-6 REV REEL ARM A2 NEUT
AA J1108-6 BRAKE VALVE OPTION (VAC)	CK		CJ L1114-(+)T FWD REEL BRAKE
AB J1108-2 BRAKE VALVE OPTION (VAC)	CL		CK L1114-(-)B FWD REEL BRAKE
AC CM			CL J1104-5 FWD REEL FIELD F2 +20V
AD J2-W POWER ON MASTER CLEAR	CN		CM J1104-2 FWD REEL FIELD F1 GRD
AE CP			CN J1103-2 REV REEL FIELD F1 GRD
AF J2-N -20V FROM PS C201(-)	CR		CP J1103-5 REV REEL FIELD F2 -20V
AH J2-K -20V FROM PS C201(-)	CS		CR L1113-(-)B REV REEL BRAKE
			CS L1113-(+)T REV REEL BRAKE

CONTROL DATA  
CORPORATION  
DEVELOPMENT  
DIVISION

TITLE  
CABLING CHART

PRODUCT  
608

SIZE	DRAWING NO.	REV.
C	4571200	AH
SHEET	14	PAGE
I - 27		

## POWER ON

Power is applied to the unit by pressing the POWER switch on the operator panel. This applies a ground to J2-Y to complete the circuit through the coil of Power On relay K2 to the secondary of transformer T3. Relay K2 contacts close and power is applied to the cooling fans, to the dc power panel, and the reel motors.

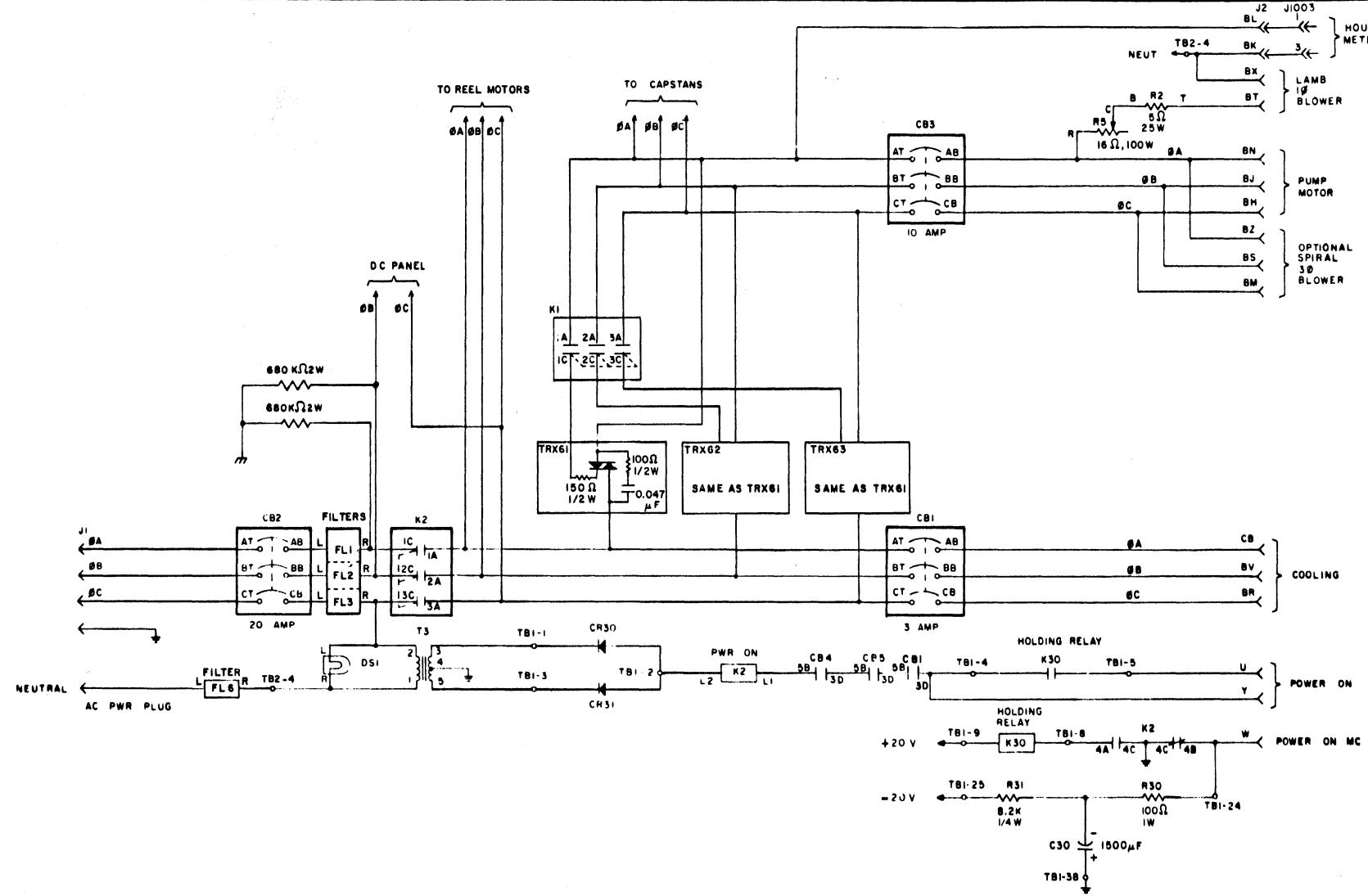
When +20 vdc is available from the dc power panel, Holding relay K30 energizes. Contacts of K30 then act as holding contacts to bypass the POWER ON switch by applying ground through J2-U.

## POWER ON MASTER CLEAR

Before relay K2 energizes, normally closed contacts 4B and 4C have maintained capacitor C30 at ground. This ground is applied to the logic to set up the necessary preliminary starting conditions. When -20 vdc becomes available from the dc power panel, C30 continues to hold the ground potential on J2-W until it is charged through R31. When fully charged (about 2 seconds), its negative potential represents a "1", effectively removing the Master Clear signal. Resistor R30 is a surge resistor and also provides a discharge path for C30 when power is removed.

## LOAD

Load Relay K1 is energized by pressing the LOAD switch on the operator panel. This applies three-phase power to the capstan motor, hour meter, rotary pump motor, and vacuum blower.

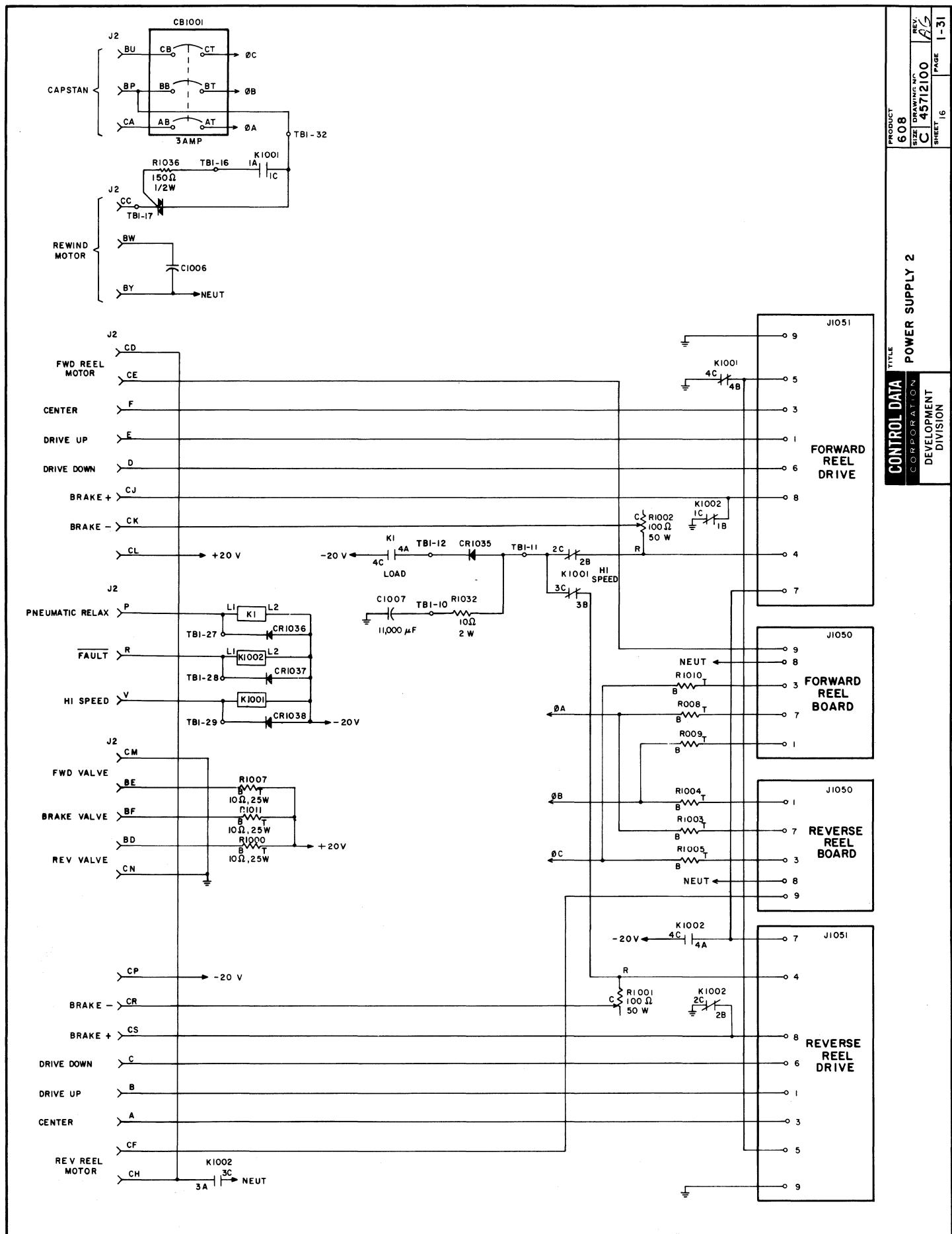


CONTROL DATA  
CONFORMATION  
DEVELOPMENT  
DIVISION

TITLE  
POWER SUPPLY I

PRODUCT  
608  
DRAWING NO  
C 45712100  
REV  
AD  
SHEET 15  
PAGE 1-29





## REEL SERVO LOOP

This circuit controls the reel servo motors and brakes. They are disabled when the unit is either faulted or not loaded. With Not Fault relay K1002 de-energized, the reel brakes are grounded and the path to neutral for the three-phase power is open to turn off the reel motors.

Assume that a Drive Down condition is required for the forward reel motor. A Drive Down command is necessary whenever tape goes above the forward top loop sensor. Switch S1304 then senses vacuum and closes. This completes the circuit from ground, through S1304, through the coil of relay K50, to -20 vdc (Enable Reel Motors). Relay K50 energizes.

Prior to closing S1304, the brakes were on because PNP transistor Q50 was biased on by -20 vdc through Load relay contacts 4C and 4A. It then conducted current to energize the brakes. When S1304 closes, however, an alternate path to ground is provided through diode CR58. Transistor Q50 turns off and the brakes are released.

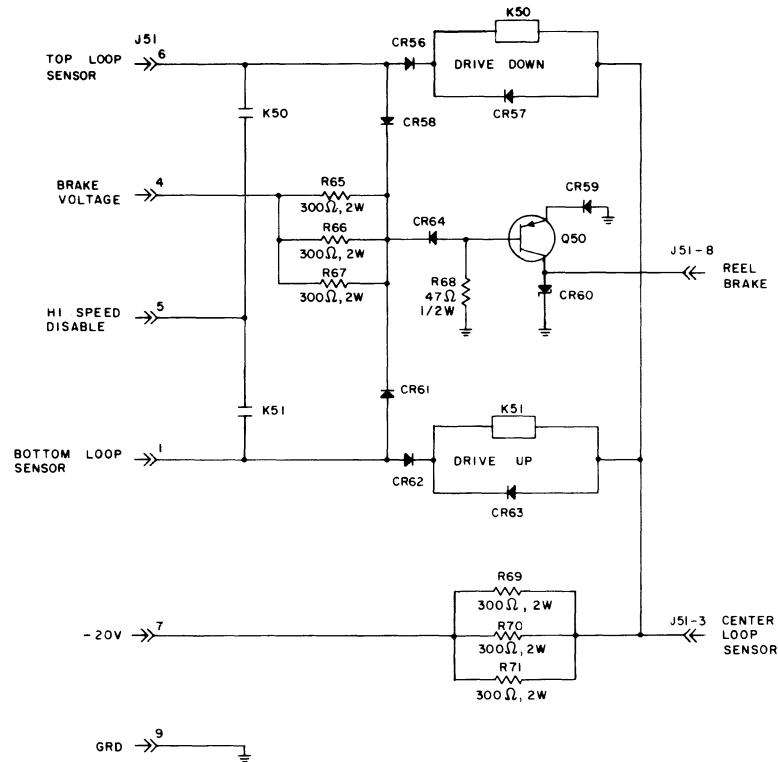
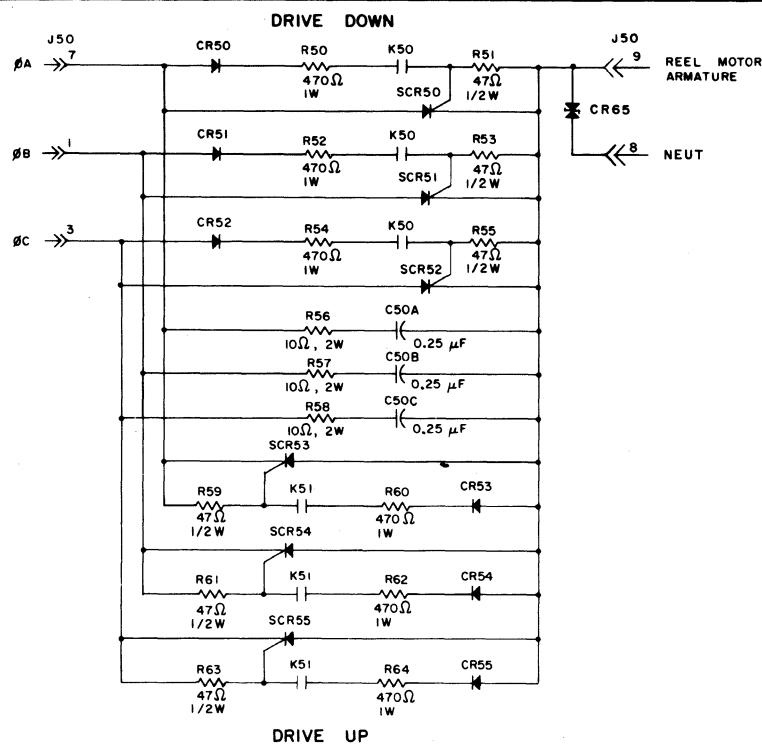
Simultaneously with brake release, the three sets of relay K50 contacts in the SCR circuits close. During the positive half of the phase A voltage (applied to J50-7), both the anode and gate of SCR50 are forward biased. SCR50 conducts to apply a positive dc current through the forward reel motor armature. When phase A swings negatively, the gate is broken to turn off SCR50. SCR51 and SCR52 provide the same function for

phase B and phase C, respectively. The summation of all of these currents causes the forward reel motor to drive counterclockwise to dump additional tape into the forward vacuum column.

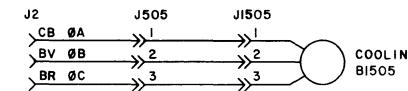
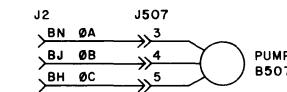
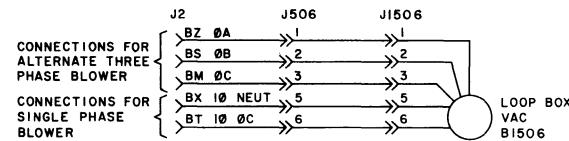
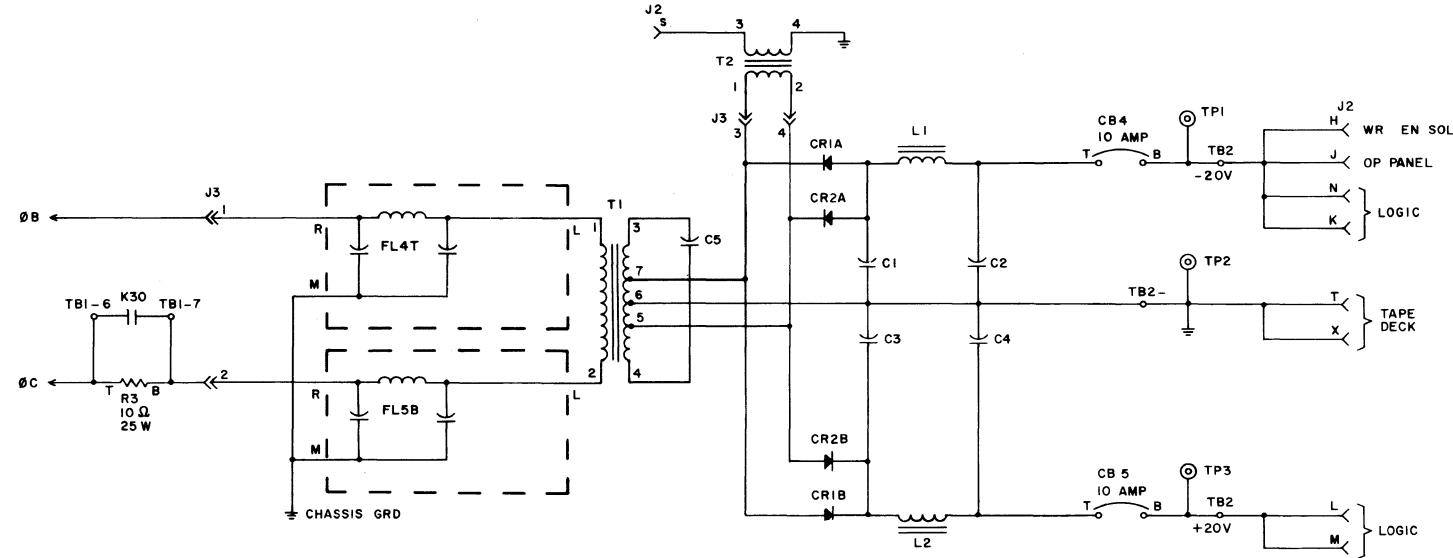
Once relay K50 energizes, another set of its contacts serve a holding function by applying ground through contacts 4C and 4B of Hi Speed relay K1001. This provides continuing drive action even though tape goes below the forward top loop sensor causing switch S1304 to open.

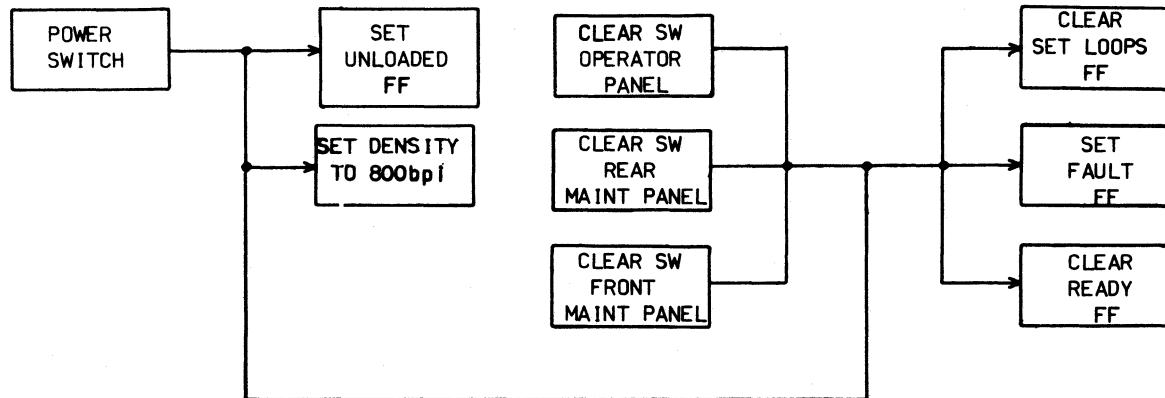
When tape is driven down into the center area of the vacuum column, the forward center loop sensor senses both vacuum and pressure causing switch S1305 to close. The 20 vdc (Enable Reel Motors) then has an easier path to ground through switch S1305, and relay K50 de-energizes. Relay K50 contacts in the SCR circuits open to stop reel drive. The -20 vdc applied through contacts 4C and 4A of Load relay K1 is now applied to the base of transistor Q50 (ground path no longer available through diode CR58) and brakes are applied.

During a High-Speed Rewind operation, Hi Speed relay K1001 energizes. This disables the brakes since -20 vdc is no longer available through K1001 contacts 2C and 2B. The servo then reacts only to S1304 to dump tape into the column as needed. Ground is also removed from J51-5 so that tape is not driven below top sensor during rewind.



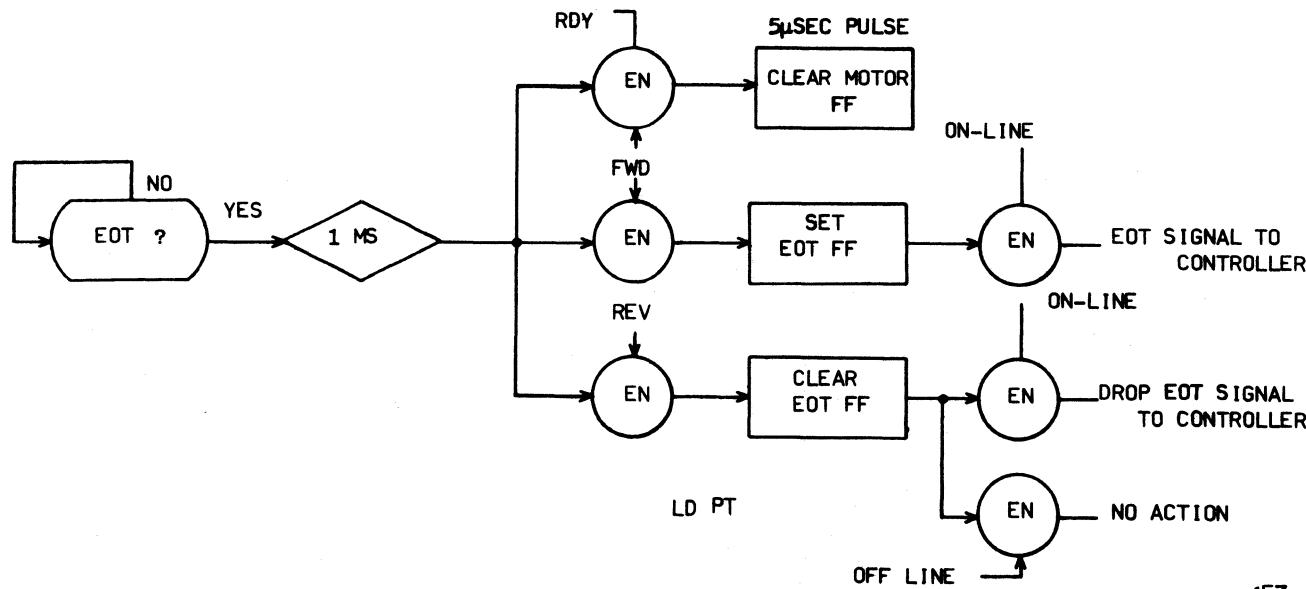






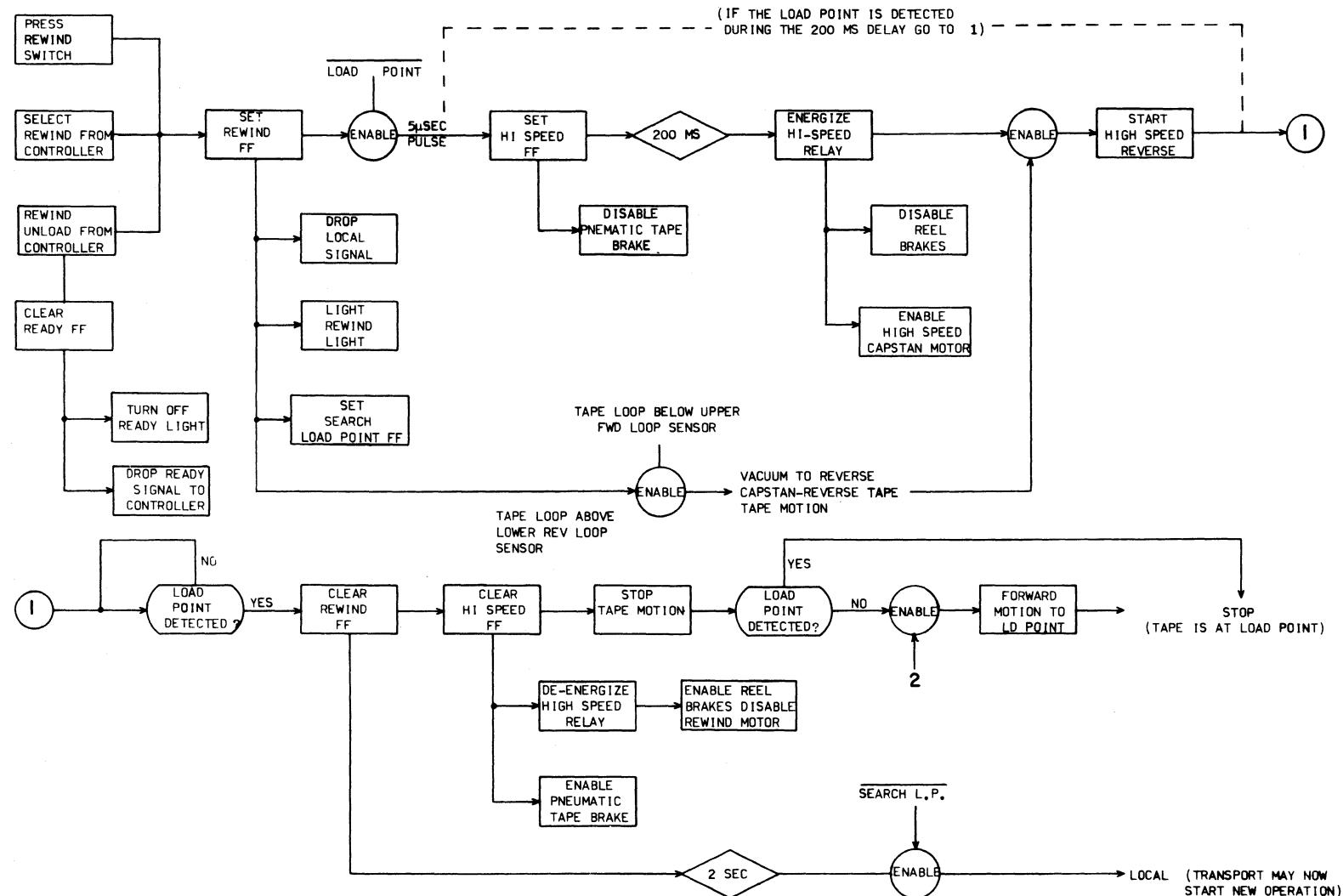
4E6

Power and Manual MC Sequence



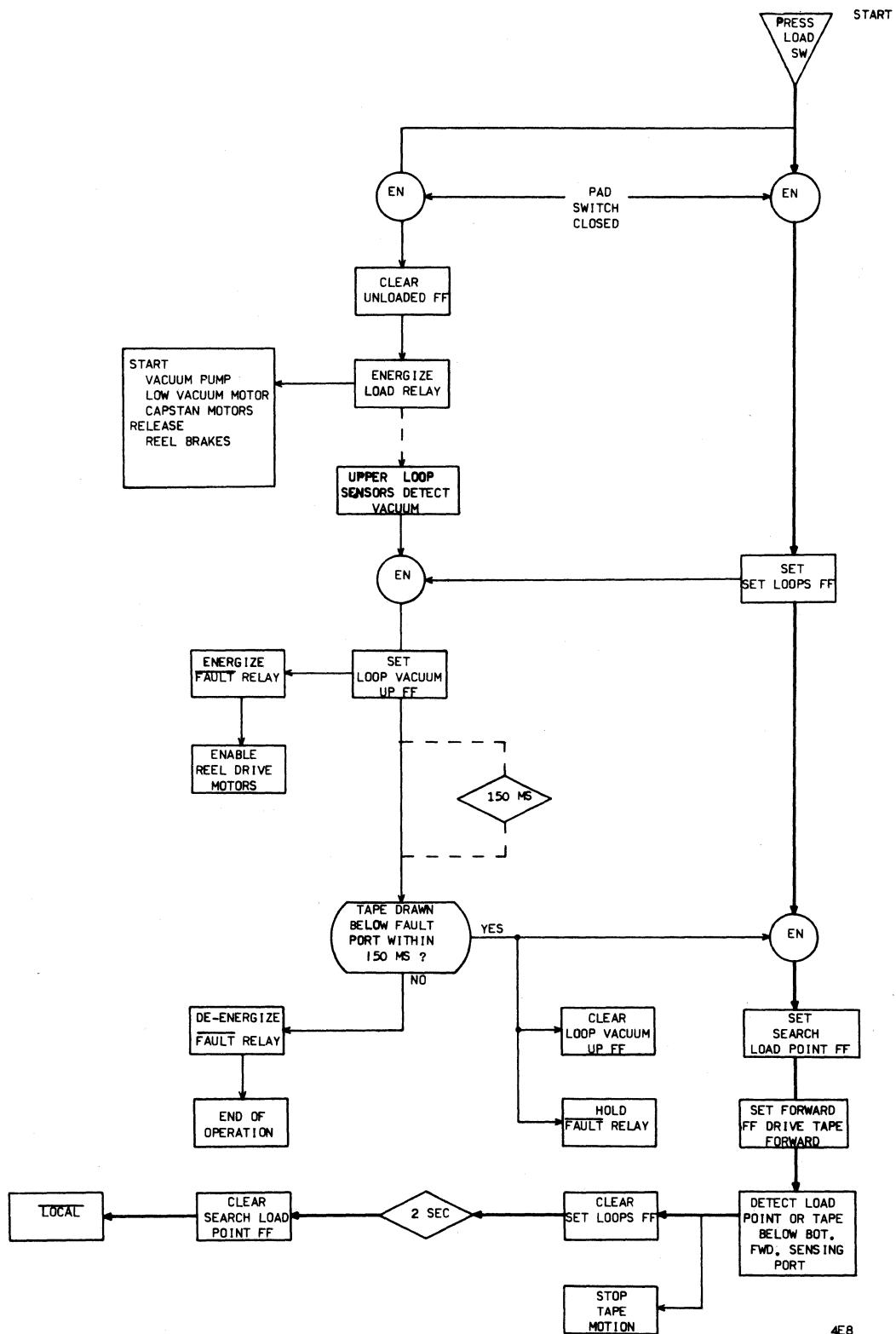
4E7

End of Tape Marker Detection



An unload operation may only be performed when the transport is not ready and at load point. Then when the REWIND button is pressed, the Rewind FF is set but the Hi Speed FF is not set. Therefore, tape motion continues at normal reverse speed until all tape is drawn off the forward reel causing a loop fault. The loop fault stops all tape motion and sets the Unloaded FF to de-energize the Load relay.

Load Operation Flow Chart



4E8

## **SECTION 9**

### **WIRE LISTS**



## DESCRIPTION OF WIRE LISTS

The two types of wire lists are:

1. The line printer format which shows logic wiring.
2. The corporate (typed) form which shows non-logic wiring.

### LOGIC WIRE LISTS

The following is an example of the logic wire lists with an identification, and an explanation of the columns.

Wire Identification	Wire Length	Wire Origin Pin Number		Component Code	Wire Destination Location	Wire Destination Pin Number	Twisted Pair	Color Code	Change Order
		Wire Origin Location							
K10310	06	A18	07	0	B11	04			
K10311	05	B11	04	0	B20	05			
K10312	03	B20	05	0	B22	06			
K10320	04	A18	08	0	A13	11			
600300	2T	J104	33	X	A38	12	20	4	0970
600310	25	J104	34	X	A42	06	20	4	0970
600320	25	J104	35	X	A42	12	20	4	0970
600330	58	J104	36	X	A28	09	20	4	0970
600340	15	J104	37	X	SHIELD		E	S	0970
600350	15	J104	38	X	A02	01	24	O	0970

#### Wire Identification

If the first term in this column begins with a letter, the wire originates at a logic card; the letter and the first three digits represents the logic symbol of that card. If the first term begins with a numeral, the wire originates at a point other than logic, for

example at a switch or resistor. A sequential advance in the second to the last digit indicates additional inputs to the same card.

A sequential advance in the last digit indicates the interconnections of an AND input.

K10310  
K10311 } Three input AND to K103  
K10312 }  
K10320 - Single input OR to K103

#### Wire Length

This column gives the wire length in inches.

#### Wire Origin Location

This column locates the origin of the wire on the logic chassis. Wires having a common signal at two or more locations are interconnected in series. In the sample, the first three wires shown have a common signal. The Wire Destination Location of the first wire becomes the Wire Origin Location of the second so that the series string is from A18 to B11 to B20 to B22. Note that the first four characters of the Wire Identification terms are the same for the three wires and that the sequencing is from 10 to 11 to 12 in the last two characters.

#### Wire Origin Pin Number

This column identifies the origin pin or terminal of the wire.

#### Component Code

This column identifies the components that are located in the Wire Origin Location column. The code letters are identified as follows:

- O - Logic Card
- R - Miscellaneous Component (Switch, Resistor, etc.)
- X - Jack

#### Wire Destination Location

This column locates the destination of the wire on the logic chassis.

Wire Destination Pin Number

This column identifies the destination pin or terminal of the wire.

Wire Size

This column identifies the size (AWG) of the wire.

Twisted Pair

When two successive wires have the same letter in this column, this identifies them as a twisted pair.

Color Code

Solid colored wires are identified by a one digit number in this column. Multicolored wires are identified by a number having two or three digits. Each digit of the number identifies one of the colors. The code numbers are identified as follows:

0 - Black	2 - Red	4 - Yellow	6 - Blue	8 - Gray	S - Shield
1 - Brown	3 - Orange	5 - Green	7 - Violet	9 - White	

Change Order

This column identifies the engineering, field, or publications change order that affected and/or altered that wire.

## NON-LOGIC LISTS

CONTROL DATA		WIRE LISTING								WL	DOCUMENT NO.	REV.
COMPUTER DIVISION										SHEET	OF	
CONDUCTOR IDENT. NO.	FIND. NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX.)	ORIGIN		ACCESS FIND NO.	DESTINATION		ACCESS FIND NO.	REMARKS	
20	29	24	993	03	X12	03		X12	09			
21	29	↑	993	03	X13	03		X13	09			
22	29		993	03	X14	03		X14	09			
23	29		993	03	X15	03		X15	09			
24	29		993	03	X16	03		X16	09			

Wire lists other than logic are on a standard corporate form. The remaining columns of the form contain information NOT normally applicable to field usage and therefore are not explained.

The other columns indicate:

- Gauge (Ref) - Size of conductor (AWG)
- Color (Ref) - Color information
- Length (Approx) - Length of conductor in inches
- Origin - Origin point of conductor
- Destination - Destination point of conductor
- Remarks - Useful comments

In multi-digit color codes, the first digit denotes base color and the remaining digits denote tracer colors. The color codes for the non-logic lists are the same as those for logic wiring.

## **LOGIC CHASSIS**



LW45712300	608	TRANSPORT				REVISION N		
I00010	04	D12	01	0	D16	03	1604 PLUTO 608	-01
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I09110	05	D13	07	0	C12	11	1604 PLUTO 608	
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I09320	04	C11	02	0	C11	14	1604 PLUTO 608	
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K21011	03	C40	02	0	C41	07	1604	PLUTO	608
K21020	02	C39	02	0	C40	03	1604	PLUTO	608
K21021	03	C40	03	0	C41	11	1604	PLUTO	608
K21030	03	C39	03	0	C40	08	1604	PLUTO	608
K21031	12	C40	08	0	C15	05	1604	PLUTO	608
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K21110	03	C39	07	0	C39	14	1604	PLUTO	608
K21120	03	C39	08	0	C40	04	1604	PLUTO	608
K21121	02	C40	04	0	C41	03	1604	PLUTO	608
K21130	02	C39	09	0	C40	09	1604	PLUTO	608
K21131	03	C40	09	0	C38	12	1604	PLUTO	608
K21132	10	C38	12	0	D18	04	1604	PLUTO	608
K21133	05	D18	04	0	C15	06	1604	PLUTO	608
K40010	02	D37	01	0	D36	02	1604	PLUTO	608

1447  
1423

K40011	08	D36	02	0	C23	11	1604	PLUTO	608	1565
K40020	02	D37	02	0	D37	03	1604	PLUTO	608	
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K40110	02	D37	07	0	D36	06	1604	PLUTO	608	
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K40112	03	D24	12	0	D24	05	1604	PLUTO	608	1314
K40120	06	D37	08	0	C38	02	1604	PLUTO	608	
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K40210	04	D32	01	0	D36	08	1604	PLUTO	608	
K40211	05	D32	01	0	C30	05	1604	PLUTO	608	PB5048
K40220	02	D32	02	0	D32	03	1604	PLUTO	608	
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K40310	04	D32	07	0	D36	03	1604	PLUTO	608	
K40320	04	D32	08	0	D36	12	1604	PLUTO	608	
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K40322	03	D24	11	0	D24	06	1604	PLUTO	608	1314
K40330	07	D32	09	0	C38	03	1604	PLUTO	608	
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L00011	13	C18	05	0	C44	11	1604	PLUTO	608	
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L10210	06	D27	09	0	C31	05	1604	PLUTO	608	
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L20010	07	D28	01	0	C39	12	1604	PLUTO	608	
L20011	03	C39	12	0	C40	10	1604	PLUTO	608	
L20012	03	C40	10	0	C42	05	1604	PLUTO	608	
L21010	07	D28	05	0	C39	10	1604	PLUTO	608	
L21011	03	C39	10	0	C42	11	1604	PLUTO	608	
L21012	14	C42	11	0	D12	11	1604	PLUTO	608	
L22010	03	D28	09	0	D28	14	1604	PLUTO	608	8242
L40010	06	D26	05	0	C18	10	1604	PLUTO	608	
L40011	12	C18	10	0	B42	12	1604	PLUTO	608	
L50010	15	B12	01	0	D37	10	1604	PLUTO	608	8304
L50110	13	B12	05	0	D32	11	1604	PLUTO	608	8304
Y00010	04	C09	01	0	C10	12	1604	PLUTO	608	
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Y00210	03	C14	01	0	C12	05	1604	PLUTO	608	
Y00310	05	D44	07	0	C44	12	1604	PLUTO	608	
Y00311	11	C44	12	0	C21	06	1604	PLUTO	608	
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Y01030	04	C08	03	0	C08	14	1604	PLUTO	608	
Y01040	02	C08	04	0	C08	05	1604	PLUTO	608	
Y01041	02	C08	05	0	C08	07	1604	PLUTO	608	

Y02010	04	C07	01	0	C10	10	1604	PLUTO	608
Y02020	03	C07	02	0	C07	08	1604	PLUTO	608
Y02030	04	C07	03	0	C07	14	1604	PLUTO	608
Y02040	02	C07	04	0	C07	05	1604	PLUTO	608
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Y03041	02	C06	05	0	C06	07	1604	PLUTO	608
Y04010	04	C05	01	0	C10	06	1604	PLUTO	608
Y04020	03	C05	02	0	C05	08	1604	PLUTO	608
Y04030	04	C05	03	0	C05	14	1604	PLUTO	608
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Y10410	09	B37	07	0	C22	12	1604	PLUTO	608
Y10411	03	C22	12	0	C20	06	1604	PLUTO	608
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Y10610	02	B44	02	0	B44	03	1604	PLUTO	608
Y10710	03	B41	01	0	B42	03	1604	PLUTO	608
Y10810	04	B43	01	0	B39	05	1604	PLUTO	608
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Y11010	03	B40	01	0	B42	06	1604	PLUTO	608

8495

Y11110	07	B43	07	0	C37	12	1604	PLUTO	608	
Y11111	06	C37	12	0	C27	09	1604	PLUTO	608	PB5048
Y11112	08	C27	09	0	D25	08	1604	PLUTO	608	
Y11210	03	D30	01	0	D31	06	1604	PLUTO	608	
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Y11410	08	D23	01	0	D40	03	1604	PLUTO	608	PB5048
Y11420	02	D23	04	0	D23	07	1604	PLUTO	608	PB5048
Y20010	04	C43	01	0	C39	06	1604	PLUTO	608	8304
Y21010	02	C43	07	0	C42	06	1604	PLUTO	608	
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Y22011	03	C42	12	0	C39	11	1604	PLUTO	608	
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Y40320	03	D39	10	0	D39	14	1604	PLUTO	608	
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Y58334	02	B05	03	0	B06	03	1604	PLUTO	608
Y58335	02	B06	03	0	E07	03	1604	PLUTO	608
Y58336	02	B07	03	0	B08	03	1604	PLUTO	608

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Y58340	02	B01	04	0	B01	05	1604	PLUTO	608			
Y58341	02	B01	05	0	B01	07	1604	PLUTO	608			
Y58410	02	B10	03	0	B10	01	1604	PLUTO	608			
100010	10	J201A	A	X	D16	01	1604	PLUTO	608	24	4	8193
100011	10	J201B	A	X	D16	01	1604	PLUTO	608	24	4	8193
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100111	10	J201B	B	X	D16	05	1604	PLUTO	608	24	4	8193
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100211	10	J201B	C	X	D16	09	1604	PLUTO	608	24	4	8193
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100311	10	J201B	D	X	D15	01	1604	PLUTO	608	24	4	8193
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100411	10	J201B	E	X	D15	05	1604	PLUTO	608	24	4	8193
100510	10	J201A	F	X	D15	09	1604	PLUTO	608	24	4	8193
100511	10	J201B	F	X	D15	09	1604	PLUTO	608	24	4	8193
100610	10	J201A	H	X	D14	09	1604	PLUTO	608	24	4	8193
100611	10	J201B	H	X	D14	09	1604	PLUTO	608	24	4	8193
100710	10	J201A	J	X	D17	01	1604	PLUTO	608	24	4	8193
100711	10	J201B	J	X	D17	01	1604	PLUTO	608	24	4	8193
100310	10	J201A	K	X	D17	05	1604	PLUTO	608	24	4	8193
100811	10	J201B	K	X	D17	05	1604	PLUTO	608	24	4	8193
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100911	09	J201B	L	X	D19	05	1604	PLUTO	608	24	4	8193
101010	09	J201A	M	X	D19	09	1604	PLUTO	608	24	4	8193
101011	09	J201B	M	X	D19	09	1604	PLUTO	608	24	4	8193
101110	10	J201A	N	X	D20	01	1604	PLUTO	608	24	4	8193
101111	10	J201B	N	X	D20	01	1604	PLUTO	608	24	4	8193
101210	09	J201A	P	X	D20	05	1604	PLUTO	608	24	4	8193
101211	09	J201B	P	X	D20	05	1604	PLUTO	608	24	4	8193
101310	10	J201A	R	X	D18	05	1604	PLUTO	608	24	4	8193
101311	10	J201B	R	X	D18	05	1604	PLUTO	608	24	4	8193
101410	10	J201A	S	X	D18	01	1604	PLUTO	608	24	4	8193
101411	10	J201B	S	X	D18	01	1604	PLUTO	608	24	4	8193
101510	06	J201A	T	X	D26	07	1604	PLUTO	608	24	4	8193
101511	07	J201B	T	X	D26	07	1604	PLUTO	608	24	4	8193
101610	04	J201A	U	X	J201B	OU	1604	PLUTO	608	24	4	8193
101710	04	J201A	V	X	J201B	OV	1604	PLUTO	608	24	4	8193
101810	04	J201A	W	X	J201B	OW	1604	PLUTO	608	24	4	8193
101910	10	J201A	X	X	D17	09	1604	PLUTO	608	24	4	8193
101911	10	J201B	X	X	D17	09	1604	PLUTO	608	24	4	8193
102010	06	J201A	Y	X	D28	11	1604	PLUTO	608	24	4	8193
102011	07	J201B	Y	X	D28	11	1604	PLUTO	608	24	4	8193
102110	10	J201A	Z	X	D14	01	1604	PLUTO	608	24	4	8193
102111	10	J201B	Z	X	D14	01	1604	PLUTO	608	24	4	8193
102210	10	J201A	1A	X	D14	05	1604	PLUTO	608	24	4	8193
102211	10	J201B	1A	X	D14	05	1604	PLUTO	608	24	4	8193
102310	06	J201A	1B	X	D27	14	1604	PLUTO	608	24	4	8193
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102410	18	J202A	A X	B09	11	1604	PLUTO	608	24	4	8193
102411	18	J202B	A X	EC9	11	1604	PLUTO	608	24	4	8193
102510	18	J202A	B X	B08	11	1604	PLUTO	608	24	4	8193
102511	18	J202B	B X	B08	11	1604	PLUTO	608	24	4	8193
102610	19	J202A	C X	B07	11	1604	PLUTO	608	24	4	8193
102611	19	J202B	C X	B07	11	1604	PLUTO	608	24	4	8193
102710	19	J202A	D X	B06	11	1604	PLUTO	608	24	4	8193
102711	19	J202B	D X	B06	11	1604	PLUTO	608	24	4	8193
102810	20	J202A	E X	B05	11	1604	PLUTO	608	24	4	8193
102811	20	J202B	E X	B05	11	1604	PLUTO	608	24	4	8193
102910	20	J202A	F X	E04	11	1604	PLUTO	608	24	4	8193
102911	20	J202B	F X	E04	11	1604	PLUTO	608	24	4	8193
103010	21	J202A	H X	B01	11	1604	PLUTO	608	24	4	8193
103011	21	J202B	H X	B01	11	1604	PLUTO	608	24	4	8193
103110	10	J202A	J X	D27	11	1604	PLUTO	608	24	4	8193
103111	10	J202B	J X	D27	11	1604	PLUTO	608	24	4	8193
103210	10	J202A	K X	D27	07	1604	PLUTO	608	24	4	8193
103211	10	J202B	K X	D27	07	1604	PLUTO	608	24	4	8193
103310	10	J202A	L X	D27	03	1604	PLUTO	608	24	4	8193
103311	10	J202B	L X	D27	03	1604	PLUTO	608	24	4	8193
103410	10	J202A	M X	D26	03	1604	PLUTO	608	24	4	8193
103411	10	J202B	M X	D26	03	1604	PLUTO	608	24	4	8193
103510	09	J202A	N X	D28	03	1604	PLUTO	608	24	4	8193
103511	09	J202B	N X	D28	03	1604	PLUTO	608	24	4	8193
103610	09	J202A	P X	D28	07	1604	PLUTO	608	24	4	8193
103611	09	J202B	P X	D28	07	1604	PLUTO	608	24	4	8193
103710	14	J202A	R X	J204	0R	1604	PLUTO	608	24	4	8193
103711	14	J202B	R X	J204	0R	1604	PLUTO	608	24	4	8193
103810	14	J202A	S X	J204	0S	1604	PLUTO	608	24	4	8193
103811	14	J202B	S X	J204	0S	1604	PLUTO	608	24	4	8193
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103911	14	J202B	T X	J204	0T	1604	PLUTO	608	24	4	8193
104010	14	J202A	U X	J204	BK	1604	PLUTO	608	24	4	8193
104011	14	J202B	U X	J204	BK	1604	PLUTO	608	24	4	8193
104110	14	J202A	V X	J204	BL	1604	PLUTO	608	24	4	8193
104111	14	J202B	V X	J204	BL	1604	PLUTO	608	24	4	8193
104210	14	J202A	W X	J204	BM	1604	PLUTO	608	24	4	8193
104211	14	J202B	W X	J204	BM	1604	PLUTO	608	24	4	8193
104310	14	J202A	X X	J204	BN	1604	PLUTO	608	24	4	8193
104311	14	J202B	X X	J204	BN	1604	PLUTO	608	24	4	8193
104410	14	J202A	Y X	J204	BP	1604	PLUTO	608	24	4	8193
104411	14	J202B	Y X	J204	BP	1604	PLUTO	608	24	4	8193
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104611	20	J202B	1A X	E02	11	1604	PLUTO	608	24	4	8193
104710	05	J202A	1B X	D38	14	1604	PLUTO	608	24	4	8193
104711	05	J202B	1B X	D40	14	1604	PLUTO	608	24	4	8193
200010	10	J204	A X	D44	12	1604	PLUTO	608	24	4	8193
200110	19	J204	B X	TE200	14	1604	PLUTO	608	24	4	8193

200210	10	J204	C X	D44	12	1604	PLUTO	608	24	4	8193
200310	11	J204	D X	C33	01	1604	PLUTO	608	24	4	8193
200410	07	J204	E X	B43	06	1604	PLUTO	608	24	4	8193
200510	11	J204	F X	C32	05	1604	PLUTO	608	24	4	8193
200610	10	J204	H X	C35	06	1604	PLUTO	608	24	4	8193
200710	11	J204	J X	C32	09	1604	PLUTO	608	24	4	8193
200810	09	J204	K X	B37	06	1604	PLUTO	608	24	4	8193
200910	07	J204	L X	C44	05	1604	PLUTO	608	24	4	8193
201010	07	J204	M X	E43	12	1604	PLUTO	608	24	4	8193
201110	06	J204	N X	B44	14	1604	PLUTO	608	24	4	8193
201210	17	J204	P X	D19	01	1604	PLUTO	608	24	4	8193
201310	09	J204	U X	B36	12	1604	PLUTO	608	24	4	8193
201410	10	J204	V X	C35	12	1604	PLUTO	608	24	4	8193
201510	09	J204	W X	B37	12	1604	PLUTO	608	24	4	8193
201610	11	J204	X X	C33	09	1604	PLUTO	608	24	4	8193
201710	07	J204	1A X	C43	06	1604	PLUTO	608	24	4	8193
201810	07	J204	1B X	C41	01	1604	PLUTO	608	24	4	8193
201910	07	J204	1C X	B44	07	1604	PLUTO	608	20A	2	8193
202010	07	J204	1D X	B44	08	1604	PLUTO	608	20A	0	8193
202110	07	J204	1F X	B44	09	1604	PLUTO	608	A	S	8193
202210	07	J204	1G X	C43	12	1604	PLUTO	608	24	4	8193
202310	08	J204	1H X	C41	05	1604	PLUTO	608	24	4	8193
202410	07	J204	1I X	B44	01	1604	PLUTO	608	20B	2	8193
202510	07	J204	1J X	E44	02	1604	PLUTO	608	20B	0	8193
202610	07	J204	1K X	E44	03	1604	PLUTO	608	B	S	8193
203010	07	J204	1Q X	C34	09	1604	PLUTO	608	24	4	8193
203110	10	J204	1R X	D42	12	1604	PLUTO	608	20	4	8193
203210	10	J204	1S X	D42	06	1604	PLUTO	608	20	4	8193
203310	11	J204	1T X	D39	12	1604	PLUTO	608	20	4	8193
203410	11	J204	1U X	D39	06	1604	PLUTO	608	20	4	8193
203510	10	J204	1V X	C34	01	1604	PLUTO	608	24	4	8193
203610	10	J204	1W X	C34	05	1604	PLUTO	608	24	4	8193
203710	09	J204	1X X	D43	09	1604	PLUTO	608	24	4	8193
203810	11	J204	1Y X	C33	05	1604	PLUTO	608	24	4	8193
203910	09	J204	1Z X	C200	POS	1604	PLUTO	608	16	2	8193
204010	14	J204	AA X	D29	12	1604	PLUTO	608	20	4	8193
204110	14	J204	AB X	D29	06	1604	PLUTO	608	20	4	8193
204310	11	J204	AD X	C32	01	1604	PLUTO	608	24	4	8193
204410	15	J204	AF X	C201	NEG	1604	PLUTO	608	16	6	8193
204510	15	J204	AH X	C201	NEG	1604	PLUTO	608	16	6	8193
204610	12	J204	AJ X	C200	POS	1604	PLUTO	608	16	2	8193
204710	09	J204	AK X	D44	06	1604	PLUTO	608	24	4	8193
204810	08	J204	AL X	C41	09	1604	PLUTO	608	24	4	8193
300010	16	TB200	01 R	C32	01	1604	PLUTO	608	24	4	8193
300110	19	TB200	02 R	C41	09	1604	PLUTO	608	24	4	8193
300210	11	TB200	03 R	C20	07	1604	PLUTO	608	24	4	8193
300310	13	TB200	04 R	C28	07	1604	PLUTO	608	24	4	8193
300410	12	TB200	19 R	D30	07	1604	PLUTO	608	24	4	8193
300510	18	TB200	06 R	E41	07	1604	PLUTO	608	24	4	8193
300610	18	TB200	07 R	E40	07	1604	PLUTO	608	24	4	8193

300710	22	TB200	03	R	S201	03	1604	PLUTO	608	24	4	8495
300711	22	TB200	03	R	S201	04	1604	PLUTO	608	24	4	8495
300810	22	TB200	09	R	S203	03	1604	PLUTO	608	24	4	8193
300811	22	TE200	09	R	S203	04	1604	PLUTO	608	24	4	8193
300910	04	TB200	10	R	D10	13	1604	PLUTO	608	20	6	8193
301010	23	TB200	11	R	S200	0C	1604	PLUTO	608	24	4	8193
301210	15	TB200	13	R	C44	09	1604	PLUTO	608	24	4	8193
301310	05	TB200	15	R	D21	15	1604	PLUTO	608	20	2	8304
301410	08	TB200	16	R	C14	12	1604	PLUTO	608	24	4	8193
400010	17	J203	A	X	A17	01	1604	PLUTO	608	24A	0	8193
400110	17	J203	B	X	A17	02	1604	PLUTO	608	24A	4	8193
400210	18	J203	E	X	A15	01	1604	PLUTO	608	24B	0	8193
400310	18	J203	F	X	A15	02	1604	PLUTO	608	24B	4	8193
400410	19	J203	K	X	A13	01	1604	PLUTO	608	24C	0	8193
400510	19	J203	L	X	A13	02	1604	PLUTO	608	24C	4	8193
400610	20	J203	P	X	A11	01	1604	PLUTO	608	24D	0	8193
400710	20	J203	R	X	A11	02	1604	PLUTO	608	24D	4	8193
400810	18	J203	S	X	A17	15	1604	PLUTO	608	16	2	8193
400910	20	J203	U	X	A09	01	1604	PLUTO	608	24E	0	8193
401010	20	J203	V	X	A09	02	1604	PLUTO	608	24E	4	8193
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401410	18	J203	AA	X	A17	13	1604	PLUTO	608	16	6	8193
401510	22	J203	CC	X	A05	01	1604	PLUTO	608	24G	0	8193
401610	22	J203	DD	X	A05	02	1604	PLUTO	608	24G	4	8193
401620	29	J203	EE	X	TE200	12	1604	PLUTO	608	24	4	8193
401710	23	J203	HH	X	A03	01	1604	PLUTO	608	24H	0	8193
401810	23	J203	JJ	X	A03	02	1604	PLUTO	608	24H	4	8193
401910	24	J203	MM	X	A01	01	1604	PLUTO	608	24I	0	8193
402010	24	J203	NN	X	A01	02	1604	PLUTO	608	24I	4	8193
402110	91	J1700	1	X	D09	12	1604	PLUTO	608	24A	0	1287
402210	91	J1700	2	X	D09	06	1604	PLUTO	608	24A	4	1287
402310	91	J1700	4	X	D08	12	1604	PLUTO	608	24B	0	1287
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402510	90	J1700	7	X	D07	12	1604	PLUTO	608	24C	0	1287
402610	90	J1700	9	X	D07	06	1604	PLUTO	608	24C	4	1287
402710	90	J1700	10	X	D06	12	1604	PLUTO	608	24D	0	1287
402810	90	J1700	12	X	D06	06	1604	PLUTO	608	24D	4	1287
402910	90	J1700	13	X	D05	12	1604	PLUTO	608	24E	0	1287
403010	90	J1700	15	X	D05	06	1604	PLUTO	608	24E	4	1287
403110	89	J1700	24	X	D04	12	1604	PLUTO	608	24F	0	1287
403210	89	J1700	25	X	D04	06	1604	PLUTO	608	24F	4	1287
403310	89	J1700	27	X	D03	12	1604	PLUTO	608	24G	0	1287
403410	89	J1700	29	X	D03	06	1604	PLUTO	608	24G	4	1287
403510	89	J1700	30	X	D02	12	1604	PLUTO	608	24H	0	1287
403610	89	J1700	32	X	D02	06	1604	PLUTO	608	24H	4	1287
403710	89	J1700	33	X	D01	12	1604	PLUTO	608	24J	0	1287
403810	89	J1700	35	X	D01	06	1604	PLUTO	608	24J	4	1287
403910	95	J1700	20	X	TE200	17	1604	PLUTO	608	20	4	1287

404010	95	J1700	34	X	TB200	18	1604	PLUTO	608	20	4	1287
404020	06	J1700SHD	X	D12	GND		1604	PLUTO	608	24	0	1380
404110	18	S202	01	R	C32	05	1604	PLUTO	608	24	980	8827
404210	14	S201	02	R	A44	14	1604	PLUTO	608	24	940	8827
404310	14	S202	03	R	A43	14	1604	PLUTO	608	24	940	8827
404410	14	S203	02	R	A42	14	1604	PLUTO	608	24	940	8827
404510	16	D43	01	R	S201	01	1604	PLUTO	608	24	960	8827
404610	15	D43	05	R	S203	01	1604	PLUTO	608	24	950	8827
404710	18	A17	07	R	S200	A5	1604	PLUTO	608	24	4	8193
500000	28	A44	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500001	21	A18	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500002	12	A01	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500003	25	B44	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500004	22	B12	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500005	07	B01	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500006	22	C44	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500007	15	C22	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500008	05	C01	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500009	28	D44	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500010	21	D22	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500011	07	D01	15	R	C200	POS	1604	PLUTO	608	20	2	8193
500100	31	A44	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500101	25	A18	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500102	15	A01	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500103	28	B44	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500104	25	B12	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500105	12	B01	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500106	22	C44	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500107	18	C22	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500108	07	C01	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500109	22	D44	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500110	15	D22	13	R	C201	NEG	1604	PLUTO	608	20	6	8193
500111	05	D01	13	R	C201	NEG	1604	PLUTO	608	20	6	8193

**MAIN HARNESS ASSEMBLY**



CONTROL DATA				VALLEY FORGE DIVISION NORRISTOWN, PA.		TITLE		WIRE LISTING				WL	DOCUMENT NO.	REV.
													49022000	J
												SHEET 2 OF		
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS			
A 1	28	20	4	80	J204	A	8	J1105	3	16				
A 2	28	20	4	80		B	8	J1105	4	16				
A 3	38	24	4	60		C	7	J400	C	7				
A 4						D			D					
A 5						E			E					
A 6						F			F					
A 7						G			G					
A 8						H			H					
A 9						I			I					
A 10						J			J					
A 11	38	24	4			M	7		M	7				
A 12	29	20	0			N	8		N	8				
A 13	38	24	4			P	7		MM	7				
A 14						R			P	7				
A 15						S		J400	R	7				
A 16						U		P2	P	2				
A 17						V		P2	R	2				
A 18						W		P2	V	2				
A 19	38	24	4	60	J204	X	7	S1110	NO	20				

CONTROL DATA				VALLEY FORGE DIVISION NORRISTOWN, PA.		TITLE		WIRE LISTING				WL	DOCUMENT NO.	REV.
													49022000	K
												SHEET 3 OF		
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS			
A 20	28	20	4	60	J204	Y	8	P2	AA	3	SPARE			
A 21	38	24	4	60	J204	IA	7	J400	Y	7				
A 22	38	24	4	60		IB	7	J400	BB	7				
A 23B	43	20	2	60		IC	8	J1100	1	16				
A 24B			0			ID	8	J1100	2	16				
A 25		SHIELD				IF	8	J1100	3	16				
A 26	38	24	4	60		IG	7	J400	Z	7				
A 27	38	24	4	60		IH	7	J400	DD	7				
A 28C	43	20	2	60		II	8	J1100	7	16				
A 29C			0			IJ	8	J1100	8	16				
A 30		SHIELD			J204	IK	8	J1100	9	16				
31														
32														
A 33														
A 34	28	20	4	50	J204	IQ	8	S1311	NO	19				
A 35				50		IR		J1102	6	16				
A 36				50		IS		J1102	2					
A 37				66		IT		J1101	6					
A 38	28	20	4	66	J204	IU	8	J1101	2	16				

CONTROL DATA	VALLEY FORCE DIVISION NORRISTOWN, PA.	TITLE <b>WIRE LISTING</b>						WL	DOCUMENT NO. 49422000	REV. K
SHEET 4 OF										

CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION	ACCESS. FIND NO.	REMARKS
A 39	28	20	4	66	J204		1V	S1304	NO	19
A 40	28	20	4	52	J204		IW	S1301	NO	19
A 41	28	20	4	80	J204		IX	S1303	NO	19
A 42	28	20	4	92	J204		IY	S1306	NO	19
A 43	35	16	2	60	J204		I%	P2	L	4
A 44	28	20	4	60	J204		AA	J1108	6	16
A 45	28	20	4	60	J204		AB	J1108	2	16
46										
A 47	38	24	4	60	J204		AD	P2	W	2
48										
A 49	34	16	6	60	J204		AF	P2	N	4
A 50	34	16	6		↑		AII	P2	K	4
A 51	35	16	2		↑		AJ	P2	M	4
A 52	38	24	4		↑		AK	J400	JJ	7
A 53	38	24	4		↑		AL	↑	FF	7
A 54	28	20	4		↑		BD		AA	8 SPARE
A 55	38	24	4		↑		BA		HII	7
A 56	38	24	4		↓		T		S	7
A 57	38	24	4	60	J204		AW	J400	LL	7

CONTROL DATA	VALLEY FORCE DIVISION NORRISTOWN, PA.	TITLE <b>WIRE LISTING</b>						WL	DOCUMENT NO. 49422000	REV. J
SHEET 5 OF										

CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION	ACCESS. FIND NO.	REMARKS
58										
59										
60										
61										
62										
A 63	38	24	4	60	J204		BK	7	J400	T
A 64	↑	24	4	60	↑		BL	↑	U	↑
A 65					↑		BM	↑	V	↑
A 66	↓	24	4	60	↓		BN	↓	W	↓
A 67	38	24	4	60	J204		BP	7	J400	X
68										
69										
70										
71										
A 72	38	24	4	60	J204		CP	7	J400	KK
A 73	38	24	4	60	J204		CN	7	J400	EE
A 74	44				E200			E00		
A 75	28	20	4	52	P2		A	3	S1302	NO
A 76	28	20	4	68	P2		B	3	S1303	NO
										7

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE <b>WIRE LISTING</b>							WL	DOCUMENT NO. 49922000	REV. K
											SHEET 6 OF		

CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS	
A 77	28	20	4	48	P2	C	3	S1301	NO	19		
A 78	28	20	4	68	P2	D	3	S1304	NO	19		
A 79	28	20	4	88	P2	E	3	S1306	NO	19		
A 80	28	20	4	72	P2	F	3	S1305	NO	19-22	7	
A 81	30	20	6	75	P2	H	3	J1105	1	15		
A 82	30	20	6	76	P2	J	3	J400	A	8		
A 83	28	20	4	50	P2	S	3	J1100	4	16		
A 84	33	16	0	60	P2	T	4	TB1000		18		
A 85	38	24	4	60	P2	U	2	J400	B	7		
A 86	33	16	0	60	P2	X	4	TB1000		18		
A 87	38	24	4	60	P2	Y	2	J400	NN	7		
A 88	28	20	4	50	P2	1F	3	L1109	B	15-22	7	
A 89	30	20	6	30	P2	1D	3	L1109	T	15-22	7	
A 90	28	20	4	76	P2	1M	3	J400	CC	8	SPARE	
91												
92												
B 93	28	20	4	70	P2	AX	3	S1124	T	17-21	7	
B 94	28	20	4	70	P2	AY	3	S1124	B	17-21	7	
B 95	28	20	4	85	P2	AZ	3	S1123	T	17-21	7	

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE <b>WIRE LISTING</b>							WL	DOCUMENT NO. 49922000	REV. K
											SHEET 7 OF		

CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS	
B 96	28	20	4	85	P2	BA	3	S1123	B	17-21	7	
97												
98												
B 99	28	20	4	82	P2	BD	3	J1101	4	16		
B100	28	20	4	80	P2	BE	3	J1102	4	16		
B101	28	20	4	80	P2	BF	3	J1108	4	16		
A102												
B103M	41	16	3	68		BII	4	J507	5	13		
B104M			2			BJ	↑	J507	4	13		
B105M			0			BN		J507	3	13		
B106N	40	16	9	50		BK		J1003	T	18-27		
B107N			0			BL		J1003	B	18-27		
B108P	41	16	3	67		BM		J506	3	13		
B109P			2			BS	↑		2	A		
B110P			0			BZ			1			
B111R	40	16	0	67		BT	↓		6	V		
B112R			9			BX		J506	5	13		
B113S	42	16	9	85	↓	BY	↓	J1107	1	15		
B114S			4		P2	BW	4	J1107	3	15		

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE	WIRE LISTING				WL	DOCUMENT NO. 49422000	REV. K	
					SHEET 8 OF							
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO	DESTINATION		ACCESS. FIND NO.	REMARKS	
B115S			0		P2	CC	4	J1107	2	15		
B116T	41	16	3	72	P2	BU	4	J1106	4	15		
B117T			2		P2	BP	4	J1106	6	15		
B118T			0		P2	CA	4	J1106	2	15		
119												
120												
B121U	41	16	3	66	P2	BR	4	J505	3	13		
B122U			2		P2	BV	4	J505	2	13		
B123U			0		P2	CB	4	J505	1	13		
124U												
B125	32	16	4	75	P2	CD	4	J1104	6	15		
B126	32	16	4	75	P2	CE	4	J1104	1	15		
B127	32	16	4	87		CF	4	J1103	1	15		
B128	32	16	4	87		CI	4	J1103	6	15		
B129	28	20	4	81		CJ	3	L1114	T	19		
B130	28	20	4	81		CK	3	L1114	B	19/48		
B131	28	20	4	92		CR	3	L1113	T	19/48		
B132	28	20	4	92		CS	3	L1113	B	19		
B133	35	16	2	75	P2	CL	4	J1104	5	15		

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE	WIRE LISTING				WL	DOCUMENT NO. 49422000	REV. K	
					SHEET 9 OF 9							
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO	DESTINATION		ACCESS. FIND NO.	REMARKS	
B134	33	16	0	75	P2	CM	4	J1104	2	15		
B135	33	16	0	87	P2	CN	4	J1103	2	15		
B136	34	16	6	87	P2	CP	4	J1103	5	15		
137												
138												
139												
140												
A141	28	20	4	30	S1311	C	19	S1312	NO	19		
A142	29	20	0	30	TB1000		20	S1312	C			
A143				12				S1301	C			
A144				36				S1303	C			
A145				30				S1304	C			
A146				52				S1306	C	19		
A147				15				S1302	C	19-22	7	
A148				30				S1305	C	19-22	7	
A149				30				J1100	6	16		
A150				20				S1110	C	20		
A151	29	20	0	30	TB1000		20	J1105	5	16		
152												

**POWER SUPPLY HARNESS**



DWN	PLUG IN CASE	100-4-70	TITLE	WIRE LIST POWER SUPPLY HARNESS	PREFIX	DOCUMENT NO.	REV	
CHKD	J. M. Moore	100-4-70	VALLEY FORGE DIVISION	FIRST USED ON	WL	49889800	B	
ENG	J. M. Moore	100-4-70						
MFG	J. M. Moore	100-4-70	CODE IDENT	PLUTO TRANSPORT	SHEET	1 of 10		
APPR	/	100-4-70	05875					
QA	R. Z. Moore	100-4-70						
SHEET REVISION STATUS				REVISION RECORD				
		10 9 8 7 6 5 4 3 2 1	REV	ECO	DESCRIPTION	DRFT	DATE	APP
		A A A A A A A A A A	A	PB 7920	RELEASED	L.P.	11-6-70	R.L.L.
		B B B B B B B B B B	B	PB 8343	ADDED NOTE 5, CHNGD SHT2-10	PMD	3/8-71	EJS
<p>NOTES: 1. DETACHED LISTS A. PL 49419001. 2. FOR MECH ASSY SEE 49419001. 3. RING TERMINAL TO BE TERMINATED ON MTG SCREW OF GND BLOCK ASSY.</p> <p>4. AUXILIARY LETTER DESIGNATION IN CONDUCTOR IDENTIFICATION COLUMN INDICATES SEPARATE WIRE GROUPING FOR HARNESS.</p> <p>5. GROUND TERMINATES AT GND BLK ASSY.</p>								
DETACHED LISTS								

VALLEY FORGE DIVISION NORRISTOWN, PA.			TITLE				WIRE LISTING			WL	DOCUMENT NO.	REV.
											49889800	B
										SHEET 2 OF		
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN	ACCESS. FIND NO.	DESTINATION	ACCESS. FIND NO.	REMARKS			
1 A	21	20	4		J2	A	6	LP1051	3	28		
2 A	21					B	6	LP1051	1			
3 A	21					C	6	LP1051	6			
4 A	21					D	6	RP1051	6			
5 A	21					E	6	RP1051	1			
6 A	21	20	4			F	6	RP1051	3	28		
7 A	17	24	6			H	7	TB2	-20	9		
8 A	19	16	6			J	5	TB2	-20	8		
9 A	19	16	6			K	5	TB2	-20	8		
10 A	25	16	2			L	5	TB2	+20	8		
11 A	25	16	2			M	5	TB2	+20	8		
12 A	19	16	6			N	5	TB2	-20	8		
13 A	20	24	4			P	7	TB1	27	9,47		
14 A	20	24	4			R	7	TB1	28	9,47		
15 A	21	20	4			S	6	T2	3	29		
16 A	15	16	0			T	5	GND	8			
17 A	20	24	4			U	7	TB1	5	9,47		
18 A	20	24	4			V	7	TB1	29	9,47		
19 A	20	24	4		J2	W	7	TB1	24	9,47		

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE  WIRE LISTING						WL	DOCUMENT NO. 49889800	REV. B
										SHEET 3 OF		

CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS
20 A	15	16	0		J2	X	5		GND	8	5
21 A	20	24	4		J2	Y	7	TB1		4	9,47
22 B	20	24	4		TB1	4	9,47	CB1	3D	29	
23 A	20	24	4		TB1	2	9,47	K2	L2	14	
24 A	20	24	4		TB1	1	9,47	T3	3	29	
25 A	20	24	4		TB1	3	9,47	T3	5	29	
26 A	4	24	0		T3	4	29		GND	9	5
27 A	20	24	4		TB1	24	9,47	K2	4B	14	
28 A	24	20	2		TB1	9	9,47	TB2	+20	9	
29 A	18	20	6		TB1	25	9,47	TB2	-20	9	
30 A	15	16	0		TB1	38	8,47		GND	8	5
31 A	20	24	4		TB1	8	9,47	K2	4A	14	
32 A	15	16	0		K2	4C	45		GND	8	5
33 A	21	20	4		TB2	NEU	9	T3	1	29	
34 B	21	20	4		FL3	R	13	T3	2	29	
35 A	17	24	6		K1002	L2	14	TB2	-20	9	
36 A	17	24	6		K1001	L2	14	TB2	-20	9	
37 A	17	24	6		K1	L2	14	TB2	-20	9	
38 A	20	24	4		K1	L1	14	TB1	27	9,47	

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE  WIRE LISTING						WL	DOCUMENT NO. 49889800	REV. B
										SHEET 4 OF		

CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS
39 A	20	24	4		K1002	L1	14	TB1	28	9,47	
40 A	20	24	4		K1001	L1	14	TB1	29	9,47	
41 A	22	16	4		TB1	7	8,47	J3	2	31	
42 A	22	16	4		TB1	7	8,47	R3	B	29	
43 A	39	12	6		C2	NEG	12 B	CB4	T	12	
44 A	39	12	2		C4	POS	12	CR5	T	12	
45 A	38	12	6		CB4	B	12	TB2	-20	35	
46 A	39	12	2		CB5	B	12	TB2	+20	35	
47 A	15	16	0		TP	GND	29		GND	8	5
48 A	20	24	4		CB4	SB	14	K2	L1	14	
49 A	20	24	4		CB4	3D	14	CR5	SB	14	
50 A	21	20	4		J3	3	41	T2	1	29	
51 A	21	20	4		J3	4	41	T2	2	29	
52 A	16	20	0		T2	4	29		GND	9	5
53 A	19	16	6		TP	-20	29	TB2	-20	8	
54 A	25	16	2		TP	+20	29	TB2	+20	8	
55 A	43				FL3	GND FRAME			GND		3
56 B	21	20	4		J2	CS	6	K1002	2B	13	
57 B	21	20	4		J2	CR	6	R1001	C	29	

CONTROL DATA				VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE WIRE LISTING						WL	DOCUMENT NO. 49889800	REV. B
												SHEET 5 OF		
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS			
58 B	19	16	6		J2	CP	5	TB2	-20	8				
59 B	15	16	0			CN	5			GND	8	5		
60 B	15	16	0			CM	5			GND	8	5		
61 B	25	16	2			CL	5	TB2	+20	8				
62 B	21	20	4			CK	6	RJ1002	C	29				
63 B	21	20	4			CJ	6	K1002	1B	13				
64 B	22	16	4			CH	5	K1002	3A	45				
65 B	22	16	4			CF	5	LJ1050	9	27				
66 B	22	16	4			CE	5	RJ1050	9	27				
67 B	22	16	4			CD	5	K1002	3A	45				
68 B	21	20	4			CC	6	TB1	17	9, 47				
69 B	22	16	4			CB	5	CB1	AB	45				
70 B	22	16	4			CA	5	CB1001	AB					
71 B	22	16	4			BZ	5	CB3	AB	45				
72 B	22	16	4			BX	5	TB2	NEUT	8				
73 B	21	20	4			BY	6	TB2	NEUT	9				
74 B	21	20	4			BW	6	C1006	POS	10				
75 B	22	16	4			BV	5	CB1	BB	45				
76 B	22	16	4		J2	BU	5	CB1001	CB					

CONTROL DATA				VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE WIRE LISTING						WL	DOCUMENT NO. 49889800	REV. B
												SHEET 6 OF		
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS			
77 B	22	16	4		J2	BT	5	R2	T	29				
78 B	22	16	4			BS	5	CB3	BB	45				
79 B	22	16	4			BR	5	CB1	CB	45				
80 B	22	16	4			BP	5	CB1001	BB	45				
81 B	22	16	4			BN	5	CB3	AB	45				
82 B	22	16	4			BM	5	CB3	CB	45				
83 B	22	16	4			BL	5	CB3	AT	45				
84 B	22	16	4			BK	5	TB2	NEUT	8				
85 B	22	16	4			BJ	5	CB3	BB	45				
86 B	22	16	4			EH	5	CB3	CB	45				
87 B	21	20	4			BF	6	R1011	B	29				
88 B	21	20	4			BE	6	R1007	B	29				
89 B	21	20	4		J2	ED	6	R1006	B	29				
90 B	21	20	4		RP1051	S	28	K1002	1B	13				
91 B	21	20	4		LP1051	8	28	K1002	2B	13				
92 B	16	20	0		LP1051	9	28		GND	9	5			
93 B	21	20	4		LP1051	7	28	K1002	4A	13				
94 B	21	20	4		LP1051	5	28	K1001	4B	13				
95 B	21	20	4		RP1051	4	28	K1001	2B	13				

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE	WIRE LISTING						WL	DOCUMENT NO. 49889800	REV. B	
								SHEET 7 OF						
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS			
96 B	16	20	0		K1002	1C	13		GND	9	5			
97 B	22	16	4		RJ1050	7	27	R1008	T	29				
98 B	22	16	4		RJ1050	3	27	R1010	T	29				
99 B	22	16	4		RJ1050	1	27	R1009	T	29				
100 B	22	16	4		LJ1050	1	27	R1004	T	29				
101 B	22	16	4		LJ1050	3	27	R1005	T	29				
102 B	22	16	4		LJ1050	7	27	R1003	T	29				
103 B	16	20	0		K1002	2C	13		GND	9	5			
104 B	21	20	4		LP1051	4	28	K1001	3B	13				
105 B	21	20	4		RP1051	5	28	K1001	4B	13				
106 B	21	20	4		RP1051	7	28	K1002	4A	13				
107 B	16	20	0		RP1051	9	28		GND	9	5			
108 B	16	20	0		K1001	4C	13		GND	9	5			
109 B	18	20	6		K1002	4C	13	TB2	-20	9				
110 B	21	20	4		R1002	R	29	K1001	2B	13				
111 B	21	20	4		R1001	R	29	K1001	3B	13				
112 B	22	16	4		R1004	B	29	K2	2A	45				
113 B	22	16	4		R1005	B	29	K2	3A	45				
114 B	22	16	4		R1003	B	29	K2	1A	45				

CONTROL DATA		VALLEY FORCE DIVISION NORRISTOWN, PA.		TITLE	WIRE LISTING						WL	DOCUMENT NO. 49889800	REV. B	
								SHEET 8 OF						
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS			
115 B	22	16	4		R1009	B	29	K2	2A	45				
116 B	22	16			R1010	B	29	K2	3A	45				
117 B	22	16			R1008	B	29	K2	1A	45				
118 B	23	12			CB2	AB	12	FL1	L	12				
119 B	22	16			CB3	AT	45	CB1001	AT	45				
120 B	23	12			K1	1A	12	CB3	AT	12				
121 B	23	12			CB2	BB	12	FL2	L	12				
122 B	22	16			CB3	BT	45	CB1001	BT	45				
123 B	23	12			K1	2A	12	CB3	BT	12				
124 B	23	12			CB2	CB	12	FL3	L	12				
125 B	22	16			CB3	CT	45	CB1001	CT	45				
126 B	23	12			K1	3A	12	CB3	CT	12				
127 B	22	16			K1002	3C	45	TB2	NEUT	8				
128 B	22	16			K2	1A	45	CB1	AT	45				
129 B	22	16			K2	2A	45	CB1	BT	45				
130 B	22	16			K2	2C	45	J3	1	31				
131 B	22	16			TRX63	RT	46	R1005	B	29				
132 B	22	16			K2	3A	45	TB1	6	8,47				
133 B	22	16	4		TB1	6	8,47	CB1	CT	45				

VALLEY FORGE DIVISION NORRISTOWN, PA.					TITLE WIRE LISTING					WL	DOCUMENT NO. 49889800	REV. B
										SHEET 9 OF		
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX.)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS	
134 B	22	16	4		R5	CW	44	CB3	AB	45		
135 B	22	16			RS	C	44	R2	B	29		
136 B	22	16			TRX61	LT	46	R1003	B	29		
137 B	22	16			TRX62	RB	46	R1004	B	29		
138 B	23	12			FL1	R	12	K2	1C	12		
139 B	23	12			FL2	R	12	K2	2C	12		
140 B	23	12			FL3	R	12	K2	3C	12		
141 B	22	16			CB1001	BB	45	K1001	1C	45		
142 B	22	16			K1001	1C	13	TB1	32	8,47		
143 B	20	24	4		K1001	1A	14	TB1	16	9,47		
144 B	24	20	2		P1007	T	29	TB2	+20	9		
145 B	24	20	2		R1011	T	29	TB2	+20	9		
146 B	24	20	2		R1006	T	29	TB2	+20	9		
147 B	21	20	4		TB1	11	9,47	K1001	2C	13		
148 B	21	20	4		TB1	11	9,47	K1001	3C	13		
149 B	21	20	4		TB1	10	9,47	C1007	NEUT	13		
150 B	18	20	6		K1	4C	13	TB2	-20	9		
151 R	16	20	0		C1007	POS	13		CNT	9		5
152 B	21	16	4		E2	T	29	CF1	CT	45		

VALLEY FORGE DIVISION NORRISTOWN, PA.					TITLE WIRE LISTING					WL	DOCUMENT NO. 49889800	REV. B
										SHEET 10 OF 10		
CONDUCTOR IDENT.	FIND NO.	GAUGE (REF.)	COLOR (REF.)	LENGTH (APPROX.)	ORIGIN		ACCESS. FIND NO.	DESTINATION		ACCESS. FIND NO.	REMARKS	
153 B	21	20	4		K1	4A	13	TB1	12	9,47		
154 B	21	20	4		C1006	NEG	10	TB2	NEUT	9		
155 B	21	20	4		DS1	L	9	FL3	R	13		
156 B	21	20	4		DS1	R	9	TB2	NEUT	9		
157 B	22	16	4		TRX61	RC	46	K1	1A	45		
158 B	22	16	4		TRX62	LC	46	K1	2A	45		
159 B	22	16	4		TRX63	LC	46	K1	3A	45		
160 B	22	16	4		TRX61	LM	46	K1	1C	45		
161 B	22	16	4		TRX62	RT	46	K1	2C	45		
162 B	22	16	4		TRX63	RB	46	K1	3C	45		
163 B	23	12	4		FL6	R	12	TB2	NEUT	35		
164 B	20	24	4		CB1	SB	29	CB5	3D	29		
165B	21	20	4		IJ1050	8	27	TB2	NEUT	8		
166B	21	20	4		RJ1050	8	27	TB2	NEUT	8		



**DC PANEL HARNESS**



MAINTENANCE DIVISION MINNEAPOLIS, MINNESOTA	TITLE		WIRE LIST - HARNESS ASSEMBLY (DC PANEL)			WL	DOCUMENT NO.		REV.	
	PRODUCT		PLUTO TRANSPORT				45741300			
						SHEET 1 OF 2				
REVISION STATUS OF SHEETS		REVISIONS								
1	2	REV.	ECO	DESCRIPTION			DRFT	DATE	CHKD	APPC
A	A	A		RELEASED						
B	B	B	PE8119	SEE CO			W.L.	6-15-67		1/1
<b>NOTES:</b> <ol style="list-style-type: none"> <li>DETACHED LISTS: A. PL 45741200</li> <li>FOR MECH. ASSY SEE DWG NO.45741200.</li> </ol>										



# COMMENT SHEET

MANUAL TITLE CONTROL DATA-BE102 608 MAGNETIC TAPE TRANSPORT  
Customer Engineering Manual

PUBLICATION NO. 40860800 REVISION J

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